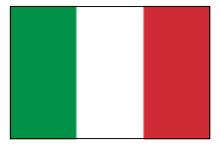
# Italy



## .22 Box-ID .22 Boxes of the World

Created and Edited By Roger E. Huegel

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Map and flag from Wikipedia.org

### INTRODUCTION

Modern Italy has only existed since 1870, prior to that it was a loose grouping of independent states. It has a population of approx. 60 million people. It has a rich history of producing .22s dating back over 100 years. Two World Wars have reduced the amount of early specimens available for cataloging.

**LEON SEAUX & Co.** General offices located Milano. Founded in 1884, this company produced 6 m/m Floberts and .22s until about 1976, at which time they were liquidated. Their catalogs listed at least two plants for producing ammunition and explosives.

**GIOLIO FIOCCHI.** General offices located in Leoco. Founded in 1876, this manufacturer has the longest history of producing .22s of any company in Italy. They have became one on the world leaders in ammunition development. They are still in production as of 2013.

**F. MACHI.** This is a private label seller which had their .22s produced for them by F.M. of Argentina. Their location is not known at this time. The boxes state that this Company was established in 1884.

**S.P.A. MARTIGNONI.** Offices in Genoa. Not much is known about this company. They seem to have produced .22s post World War II. It is assumed that they no longer produce .22s.

**WINCHESTER ITALIA s.p.a**. Offices located in Anagni. They are not part of the Winchester of the U.S.A. operations. It is assumed that they never produced .22s in Italy but labeled .22s produced in the U.S.A. for sales in Italy. Dates of operation are not known.

### **HEADSTAMPS** (h/s)

Headstamp drawings courtesy of the RIMFIRE HEADSTAMP GUIDE by George Kass

B-8	F-11	FM-1	GF-1	GF-2
(A)	(3)	(F)	(F	(F)
M-1				

### **THANKS**

Special thanks to the following collectors for helping me with this project by supplying me with box images and sharing their knowledge. Presented in alphabetical order.

JIM BUCHANAN JURAJ HODAS

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DEAN GRUA JEAN PIERRE

MANFRED GRÜTZNER RICH RAINS

JERRY HANEWINCKEL CURTIS STEINHAUER

GERALD HANSON

#### LEON BEAUX & Co MILANO.

S-1





**S-3** 





L-1





LR-1





### LEON BEAUX & Co

S-I .22 SHORT. "SMOKELESS" "PER TIRI DI PRECISIONE (FOR PRECISION SHOOTING)". Red and white box with white and black printing. Large, one-piece box with end flaps. No product code. "B-8" h/s on a nickel washed brass case. Lead bullet.



S-3 .22 SHORT. "MASSIMA PRECISIONE (HIGHEST PRECISION).". Red and white box with white and black printing. Large, one-piece box with end flaps. No product code. "B-8" h/s on copper case. Lead bullet



- L-1 .22 LONG. "MASSIMA PRECISIONE (HIGHEST PRECISION)." Red and white box with white and black printing. Large, one-piece box with end flaps. No product code. Contents unknown
- LR-1 .22 LONG RIFLE. "MASSIMA PRECISIONE (HIGHEST PRECISION)." Red and white box with white and black printing. Large, one-piece box with end flaps. No product code. "B-8" h/s on a copper case. Lead bullet.



LR-2 .22 LONG RIFLE. "MASSIMA PRECISIONE (HIGHEST PRECISION)." Red and white box with white and black printing. Large, one-piece box with end flaps. No product code. "B-8" h/s on a nickel washed brass case. Lead bullet.



LR-2





### **LEON BEAUX & Co.**

**S-2** 









### **LEON BEAUX & Co.**

S-2 **.22 SHORT.** Red and blue box with black printing. Large, one-piece box with end flaps. No product code. "B-3" h/s on a nickel washed brass case. Lead bullet.

LR-3 .22 LONG RIFLE. Red and green box with black printing. Large, one-piece box with end flaps. No product code. Contents are unknown. A yellow label with black printing has been added to the top.

#### **LEON BEAUX & Co.**

#### LR-4





#### **LR-5**



### **LEON BEAUX & Co.**

LR-4 .22 LONG RIFLE. Red and yellow box with white and black printing. Large, one-piece box with end flaps. No product code. Contents are unknown..



LR-5 .22 LONG RIFLE. Yellow/orange box with red and black printing. Large, one-piece box with end flaps. Contents unknown.

### **GIVLIO FIOCCHI Early Export Issues**

LR-1



#### LR-2



#### LR-3



**WA-1** 



#### GIVLIO FIOCCHI Early Export Issues

Fiocchi started producing cartridges in 1876 and they should have started producing .22s in the 1880s. These early issues are presented without any other grouping than they were produced pre-WW II. All boxes here are for export to English speaking areas.

- LR-1 .22 LONG RIFLE. Red label with black printing. Buff, Two-piece, half-split box.. Red, white and orange side sealing label with black printing. No product code. "GF-2"h/s on a copper case. Lead bullet.
- LR-2 .22 LONG RIFLE. "BLACK POWDER". Blue label with a red border with black and white printing. Buff, two-piece, half-split box. Blue and red side sealing label with blue printing. "GF-2" h/s on a copper case. Lead bullet.
- LR-3 .22 LONG RIFLE. "SMOKELESS SPECIAL POWDER". Yellow and red label with black and white printing Buff, two-piece, half- split box. Yellow and red side sealing label with black printing. No product code. "GF-2" h/s on a copper case. Lead bullet.
- WA-l .22 WIN. AUTO. "SMOKELESS". Yellow and red label with black and red printing. Buff, two-piece, half-split box. Red and yellow side sealing label with black and red printing. No product code. Contents are unknown.

### FIOCCHI "NOXY CENTRO" Issues

**S-1** 





**S-2** 





**S-3** 





### FIOCCHI "NOXY CENTRO" Issues

These seem to be some type of target or match loadings. Dates of production are not known at this time, but assumed to be pre-WW II.

S-1 .22 SHORT (BLANK). "A PALLINI". Red, green and white box with black and white printing. One-piece box with end flaps. No product code. A white label with black printing has been added to the top stating A .FALLINI. "GF -2" h/s on a copper case. Red wad.



S-2 **.22 SHORT.** Red, green and white box with white and black printing. Large, one-piece box with end flaps. Contents are unknown.



S-3 .22 SHORT (TARGET). "AUTOMATIC PISTOL". Red, green and white box with white and black printing. Large, one-piece box with end flaps. No product code. A white label with black printing has been added to the top stating PIS'I'OLA AUTOMATICA. This box was loaded for the 1932 Olympics. "GF-2" h/s on a copper case. Lead bullet.



### FIOCCHI "NOXY CENTRO" Issues

LR-1





LR-2





LR-3





### FIOCCHI "NOXY CENTRO" Issues

LR-1 .22 LONG RIFLE. Green, red and white box with black and white printing. Large, one-piece box with end flaps. No product code. This box was loaded for the 1932 Olympics, as denoted by the label on the end. "GF-2" h/s on a copper case. Lead bullet.



LR-2 .22 LONG RIFLE (TARGET). "FREE PISTOL". Red, green and white box with white and black printing. Large, one-piece box with end flaps. No product code. This box was loaded for the 1932 Olympics as denoted by the label on the end of the box. A white label with black printing has been added to the top stating PISTOLA LIBRA. Contents are unknown.



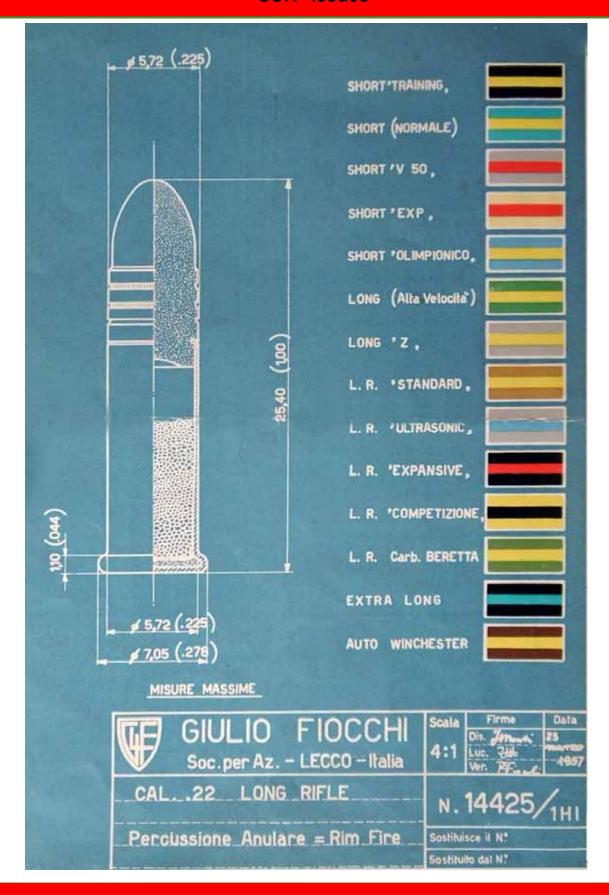
LR-3 .22 LONG RIFLE. LR-1 box with red over-label with black printing stating "per Flchert e moschetto Be?etta"

### FIOCCHI "SUR" Issues



1953 SUR primed Fiocchi .22 pamphlet

### FIOCCHI "SUR" Issues



### FIOCCHI "SUR" Issues

**S-1** 



L'innesco SUR - priva di fulminato, antiruggine, anticarrasiva - mantiene inolterata nel tempo la caratteristica proprietà di perfetta accessione, garantisce le alte velocità con basse pressioni. l'assoluta assenza di luma abbinata ad un ottima automoticità in arma, e la di questa cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a Jagame scamparenti.

The SUR primer - non-mercuric, stoynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-looding, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

S-1.5



Linnasco SUR-ptivo di fulminato, entiraggine, abricostosivo mantiene inaltarata nel tempo la caratteristica proprietta di
perfette eccessione, garantoco le alle volocità con bassa prestioni. I assoluta assenza di fume abbinata ad un ottora automaticità in arma, e fa di questa cartaccia il predotto più
indicato per il tiro sia a biersagli foti sia e sagone acompanenti.

The SUR primer - non-mercuric staynlars and milless - keeps unaffered its property of perfect ignition, assures the supercrity of high speeds with low pressures, is absolutely emobales and excellent self-loading, so that these Cartridges are perfecularly qualified for shooting at stationary or moving targets

S-1.7



l'innesco SUR-privo di fulminato, antiruggine, anticorrosivo mantiene inalierata nel tempo la caratteristica proprietà di periatta accensione, garantisce le alte volocità con basse pressioni, l'assoluta assenza di fumo abbinata ed un ottima automalicità in arma, e fe di queste certiccia il prodotto tribindicato per il tiro sia a bersagli firsi, sia a sagona scomparenti.

of high span and excellent sell-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

S-1.9



L'innesco SUR-privo di fulminato, antiruggine, anticorrosivomantiene inalterato nel tempo la caratterritica proprietà di perfetta eccensione, garantirce le alte volocità con bassa pressioni, i assoluta assenza di lumo abbinata ad un ottima automaticità in arma, a fa di questo cartuccia il prodotto più indicato per il tiro sia a bersagli fiist, sia a sagome scomparenti.

The SUR primer non-mercuric, staynless and sustless - keeps unaltered its property of perfect limition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets,

### FIOCCHI "SUR" Issues

S-1 .22 SHORT (HIGH VELOCITY). Blue and yellow box with white and black printing. Large, one-piece box with end flaps. "GF-2" h/s on a brass case. Lead bullet.



S-1.5 .22 SHORT (HIGH VELOCITY). Same as S-1 but different bottom.



S-1.7 **.22 SHORT (HIGH VELOCITY).** S-1.5 box with small white over-label on bottom stating SPECIALE OLIMPIONICA in black type. Contents unknown.



S-1.9 **.22 SHORT PROOF).** S-1.5 box with two small white over-labels on top. The top label states CARICA FORZATA (FORCED CHARGE).. The bottom label states ATM. 1100 in black type. Contents unknown.



### FIOCCHI "SUR" Issues

**S-2** 



perfetta accensione, garantisce le alte velocità con besse pressioni. l'assolute assenza di fumo abbinata ad un'ottima automaticità in arme, e fa di queste cartuccie il prodotto più
indicato per il tiro sia a bersagli fissi, sia a segome acomparenti.

The SUR primer – non mercuric, staynless and rustless – keeps
unaltered its property of perfect ignition, assures the superiority
of high specia with low pressures, is absolutely smokeless
and excellent self-loading, so that these Cartridges are particulary qualified for shooting at stationary or moving targets.

L'innesco SUR i privo di fulminato, antiruggine, anticorrosivo

mantiene inalterete nel tempo la caratteristica proprietà di

S-2.5





### FIOCCHI "SUR" Issues

S-2 **.22 SHORT (HIGH VELOCITY).** Grayish-yellow and yellow box with white and black printing. Large, one-piece box with end flaps. "GF-2" h/s on a brass case. Lead bullet.



S-2.5 **.22 SHORT (HIGH VELOCITY).** . Same as S-2 except differ bottom and slight top and end difference (dot in front of 22).



### FIOCCHI "SUR" Issues

**S-4** 



L'innesco SUR - priva di hulminata antiruggine anticorrosiva - mantiene inalterata nel tempo la caratteristica proprietà di perfetta occensione, garantisce le alte velocità con basse pressioni. L'assoluta assenzo di humo abbinata ad un'attima automaticità in arma, e la di questa cartuccia il prodotto più indicato per il tiro sia a bersogli lissi, sio a sagome scomparenti.

The SUR primer non-mercuric staynless and rustless keeps unaftered its property of perfect ignition, assures the superacity of high speeds with low pressures is absolutely smakeless and excellent self-looding, so that these Cartridges are particularly qualihed for shooting at stationary or moving targets.

S-5





**S-6** 





### FIOCCHI "SUR" Issues

S-4 .22 SHORT (PROOF). Same as S-2 except over labeled for the proof house. Contents are unknown



S-5 .22 SHORT (STANDARD VELOCITY). "TRAINING". Yellow and black box with white and black printing. Standard-size, one-piece box with end flaps."GF-2" h/s on a brass case. Lead bullet.



S-6 .22 SHORT (STANDARD VELOCITY). "TRAINING". Same as S-5 except a large box.



### FIOCCHI "SUR" Issues

S-7





**S-8** 



L'innesco SUR - grivo di fulminato, antiruggine, anticorrosivo - mantiere inalterata nel tempo la caratteriatica proprietà di perfetta accensione, garantisce le alte velocità con basse pressioni. l'assoluta assenza di fumo abbinate ad un'ottima automaticità in arma, e la di questa cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a sagome scomparenti.

The SUR primer i ion mercuric, stayniess and rostless - keeps unaltared its property of perfect ignition, assures the superiority gf high specifi with low pressures, is absolutely amokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

S-8.5





### FIOCCHI "SUR" Issues

S-7 **.22 SHORT (STANDARD VELOCITY).** "NORMAL". Brown and yellow box with white and black printing. Large, one-piece box with end flaps. "GF -2" h/s on a brass case. Lead bullet.



S-8 **.22 SHORT (TARGET).** "V 50". Grey and red box with white and black printing. Large, one-piece box with end flaps. "GF-2" h/s on a brass case. Lead bullet.



S-8.5 .22 SHORT (TARGET). "V 50". Same as S-8 but different bottom.



### FIOCCHI "SUR" Issues

**S-9** 





S-10





S-11



L'innesco SUR-privo di fulminato, antiruggine, anticorrosivo - mantiene inelterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte volocità con basse pressioni, l'assoluta assenza di fumo abbinata ad un'ottima automaticità in arma, e fa di questa cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a sagome scomparenti. The SUR primer - non-mercuric staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are perticularly quelified for shooting at stationary or moving targets.

S-12





### FIOCCHI "SUR" Issues

S-9 .22 SHORT (STANDARD VELOCITY). "V 50". Gray and blue box with white and black printing. Large, one-piece box with end flaps. Contents are unknown.



S-10 .22 SHORT (STANDARD VELOCITY). "Z,, INDOOR". Grey and yellow box with white and black printing. Large, one-piece box with end flaps. Contents are unknown.



S-11 .22 SHORT (HOLLOW POINT). "EXP". Cream and red box with white and black printing. Large, one-piece box with end flaps."GF-2" h/s on a nickel washed brass case. Lead bullet.



S-12 **.22 SHORT (HOLLOW POINT).** "EXPANSIVE". Black and red box with white and red printing. Large, one-piece box with end flaps. "GF-2" h/s on a brass case. Lead bullet.



### FIOCCHI "SUR" Issues

S-13



S-14



S-14.5



S-15



innesco SUR — privo di fulminato, antiruggine i anticorrosivo — antiene inalterato nel tempo la caratteristica proprietà di erfetta accensione, garantisce le alte velocità con basse pressioni, l'assoluta assenza di fumo abbinata ad un'attima autoricità in arma, e fa di questa cartuccia il prodotto particità in arma, e fa di questa cartuccia il prodotto particità in arma, e fa di questa cartuccia il prodotto particità in arma, e fa di questa cartuccia il prodotto particità in arma, e fa di questa cartuccia il prodotto particità di prodotto particità di properti di perfecti gniffian, assures the superiority of high speeds with low pressures, is absolutely smokelessi

and excellent self-loading, so that these Cartridges are publicularly qualified for shooting at stationary or mowing targets



### FIOCCHI "SUR" Issues

S-13 .22 SHORT (TARGET). "OLIMPIONICO". Gray and yellow box with white and black printing. Large, one-piece box with end flaps. Contents are unknown.

S-14 **.22 SH0RT (TARGET).** "OLIMPIONICO". Blue and yellow box with white, black, red and green printing. Large, one-piece box with end flaps. "GF-2" h/s on a copper case. Lead bullet.



S-14.5 **.22 SH0RT (TARGET).** "OLIMPIONICO". S-14 box with tri-colored sticker on top.



S-15 **.22 SHORT.** "SHORT Z". Gray and yellow box with white and black printing. Large, one-piece box with end flaps. Contents are unknown.

### FIOCCHI "SUR" Issues

S-16 (a)





S-16(b)





S-17 (a)





S-17(b)





### FIOCCHI "SUR" Issues

- S-13 **.22 SHORT (TARGET).** "OLIMPIONICO". Blue and yellow box with white and black printing. Green, white and red OLIMPIONICO logo on top and ends. No dot in front of 22. Large, one-piece box with end flaps. Contents are unknown.
  - (a) Light blue box.
  - (b) Dark blue box.



- S-14 **.22 SHORT (TARGET).** "OLIMPIONICO". . Blue and yellow box with white, black, red and green printing. Green, white and red OLIMPIONICO logo on top and ends. Dot in front of 22. Large, one-piece box with end flaps. "GF-2" h/s on a copper case. Lead bullet.
  - (a) Light blue box.
  - (b) Dark blue box











### FIOCCHI "SUR" Issues

L-1





L-1.5



L'innesca SUR - privo di fulminato, antiruggine, anticorrativomontiene inalterato nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte velocità con basse pressioni, l'assoluto assenza di fumo abbinato ad un'ottima automaticità le, arma, e fa di questa cartuccia il prodotta più indicata per il tiro sia a bersagli fissi, sia a sagame scomparenti.

The SUR primer - non-mercuric, staynless and nutiless - keeps unaffered its property of perfect ignition, assures the superiority of high speeds with low pressures. Is absolutely smakiness and excellent self-loading, so that these Cortridges are particularly qualified for shorting at stationary or moving targets.

L-2



L'innesco SUR-privo di fulminato, antiruggine, anticorrosivomantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte velocità con basse pressioni e l'assoluta assenza di fumo, fa di questa cartuccia il prodotto più indicato per il tiro a bersagli fissi.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless; these Cartridges are particularly qualified for shooting at stationary targets.

### FIOCCHI "SUR" Issues

L-1 .22 LONG (STANDARD VELOCITY). ".22 LONG "Z,". Grey and yellow box with white and black printing. Large, one-piece box with end flaps. Contents are unknown.



L-1.5 **.22 LONG (STANDARD VELOCITY).** Same as L-l except different bottom and no dot in front of 22 on top and ends.



L-2 .22 LONG (STANDARD VELOCITY). Same as L-1.5 except a yellowish grey color and a slightly different bottom.



### FIOCCHI "SUR" Issues

L-3





L-3.5





L-4



L'innesco SUR - privo di fulminata, antirugigine, anticorrosivo - mantiene inalterata nel tempo la caratteristica proprietà di perfetta occensione, garantisce le alte velocità con basse pressioni, l'assoluta assenza di fumo abbinata ad un'attima automaticità in arma, e la di questo cartuccia il prodotto più indicato per il tiro sia a bersogli fissi, sio a sagame scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

L-5



L'innesco SUR-privo di fulminato, antiruggine, anticorrosivomantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte volocità con basse pressioni, l'assoluta assenza di fumo abbinata ad un ottima automaticità in arma, e fa di questa cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a sagome scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

### FIOCCHI "SUR" Issues

L-3 **.22 LONG (HIGH VELOCITY).** Olive and yellow box with white and black printing. Large, one-piece box with end flaps. Contents are unknown.



L-3.5 **.22 LONG (HIGH VELOCITY).** Same as L-3 but has a small white overlabel stating 843/490.Ghosting on FIOCCHI and .22 LONG oval.



L-4 .22 LONG (HIGH VELOCITY). Similar to L-3 but different bottom and no dot in front of 22 in larger oval and font. Contents are unknown.

L-5 .22 LONG (HIGH VELOCITY). Similar to L-3 but blue/green box. Contents are unknown.

### FIOCCHI "SUR" Issues

#### LR-1



LR-1.1



LR-1.2



L'innesco SUR - priva di fulminato, antituggine: anticorrostvo - mantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte velocità con basse pressioni. L'assoluta assenza di fumo abbinato ad un'ottima automobilità in arma, e fa di questa cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a sagome scompatenti.

The SUR primer - non-mercuric, staymers and rustless - keeps unaffered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

L'innesco SUR - priva di fulminato, antiruggine, anticorrastvo - montiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte velocità con basse pressioni. l'assoluta assenza di fumo abbinata ad un'attima automaticità in arma, e la di questa cartuccia il prodotto più indicato per il tiro sia a bersogli fissi, sia a sagome scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

L'innesco SUR-privo di fulminato, antiruggine, anticorrosivomantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, gerantisce le alte volocità con basse pressioni, l'assoluta assenza di fumo abbinata ad un'ottima automaticità in arma, e fa di questa cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a segome scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

# FIOCCHI "SUR" Issues

LR-1 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Gray and blue box with white and black printing. Large, one-piece box with end flaps. 62 over text on bottom. "GF-2" h/s on a nickel washed brass case. Copper washed lead bullet.



LR-1.1 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Same as LR-1 but slightly difference fonts



LR-1.2 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Same as LR-1 but heavier font.



# FIOCCHI "SUR" Issues

LR-1.3



LR-1.4



LR-1.4b



LR-1.5



L'innesco SUR - privo di fulminato, antiruggine anticorrosivo mantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alto velocità con basse pressioni. l'assoluta assenza di fumo abbinota ad un ottima automaticità in arma, e la di questa cortuccia il prodotto priu indicato per il tro sia a bersagli fissi, sia a sogome scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent sell-loading, so that these Cartridges are particularly qualified for shooting al stationary or moving targets.

L'innesco SUR - privo di fulminato, antiruggine, enticorrosivo - mantiene inelterate nel tempo le caratteristica proprietà di perfette accensione, garantiace le alle velòcite con basse pressioni. l'assolute assenze di fumo abblinate ad un'ottima auto-malicità in arme, e la di questa cartuccia il prodotto più indicato per il tiro alla a beraagli fissi, ale a segome scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loeding, so that these Cartridges are particularly qualified for shooting at stationery or moving targets.

L'innesco SUR - priva di fulminata, antiruggine, anticorrosivo - montiene inalterata nel tempo la casatteristica proprietà di perfetta accensione, garantisce le alta volocità con basse pressioni. l'assoluta assenzo di fumo abbinata ad un'attima automaticità in arma, e to di questo cartuccia il prodatto più indicato per il tiro sia a bersagli fissi, sia a sagame scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

L'innesco SUR — priva di fulminato, antiruggine i anticarrosivo — mantiene inalterata nei tempo la caratteristica proprietà di perfetto accensione, garantisce le alte velocità con basse pressioni, l'assoluta assenza di fumo abbinato ad un'attima automaticità in arma, e la di questa cartuccia il prodotto più indicata per il tiro sia a bersagli fissi, sia a sagome scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with law pressures, is absolutely smakeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or mowing targets.

# FIOCCHI "SUR" Issues

LR-1.3 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Gray and blue box with white and black printing. Large, one-piece box with end flaps. 62 over text on bottom. "GF-2" h/s on a nickel washed brass case. Copper washed lead bullet.



LR-1.4 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Same as LR-1 but no dot in front of 22



LR-1.4b .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Same as LR-1.4 but different fonts.



LR-1.5 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Same as LR-1.1 but 22 in heavier font. And oval is larger with larger font.



# FIOCCHI "SUR" Issues

LR-1.6





LR-1.7





LR-1.8





LR-1.9





# FIOCCHI "SUR" Issues

LR-1.6 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Same as LR-1 but different bottom



LR-1.7 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Similar to LR -1.3 but no dot in front of 22.



LR-1.8 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Same as LR-1.3 but darker blue stripes.



LR-1.9 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC" Similar to LR -1.7 but no dot in front of 22.



# FIOCCHI "SUR" Issues

LR-2





LR-2.1





LR-2.2



L'innesco SUR – privo di fulminato, antiruggine i anticorrozivo – mantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte velocità con basse pressioni, l'assoluta assenza di fumo abbinata ad un'attima automaticità in arma, e fa di questa cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a sagome scomparenti.

The SUR primer – non-mercuric, stayniess and rustless – keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are parti-

ularly qualified for shooting at stationary or mowing targets

LR-2.3





# FIOCCHI "SUR" Issues

LR-2 .22 LONG RIFLE (STANDARD VELOCITY). "STANDARD". Brown and yellow box with white and black printing. Large, one-piece box with end flaps. "GF-2" h/s on a brass case. Lead bullet.



LR-2.1 .22 LONG RIFLE (STANDARD VELOCITY). "STANDARD". Same as LR-2 but different bottom.



LR-2.2 .22 LONG RIFLE (STANDARD VELOCITY). "STANDARD". Yellow-gray and yellow box with white and black printing. Large, one-piece box with end flaps. Large "62" on the bottom. "GF-2" h/s on a brass case. Lead bullet.



LR-2.3 .22 LONG RIFLE (STANDARD VELOCITY). "STANDARD". Same as LR-2 but no dot in front of 22 and larger oval and font.



# FIOCCHI "SUR" Issues

LR-2.4



L'innesco SUR – privo di fulminato, antiruggine i anticorrosivo – montiene inalterato nel tempo la caratteristica proprietà di perfetto occensione garantisce le ulte velocirà con basse pressioni, l'assoluto assenza di fumo abbinata ad un'attima automaticità in arma e fa di questa cortuccia il prodotto più indicato per il tiro tia a bersagli fissi, sia a sagome scomparenti.

The SUR primer – non-mercutic, utayniess and ruttless – keeps unaltered its property of perfect smithon, assures this superiority of high speeds with lose gressites is absolutely smokaless and excellent self-looding, so that these Cartridges are parti-

ularly qualified for shooting at stationary or mowing targets

#### LR-2.5



L'innesco SUR – privo di fulminato, antiruggine: anticorrosivo – mantiene inolterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alle relacità con basse pressioni, l'assoluta assenza di fuma obbinata ad un'ottima automaticità in armo, e fa di questa cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a sagome scomparenti.

The SUR primer - non-mercuric, staypless and rustless - keeps unaltered its property of pertect ignifican, assures the superiority of high speeds with law pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or mowing targets.

LR-2.6



l'innesco SUR – privo di fulminato, antiruggine: anticorrasivo mantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantince le alte velocità con basse pressioni, l'assoluta assenza di fumo abbinata od un'ottima automaticità in arma, e fa di questa carteccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a sagome scomparenti.

The SUR primer — non-mercuric, staynless and rustless — texps unaltered its property of perfect ignition, assures the superiority of high speeds with law pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or mowing targets.

LR-2.7



L'innesco SUR - privo di fulminato, antiruggine: anticorrosivo - mantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte velocità con basse pressoni. l'assoluta assenza di lumo abbinata ad un'attima auto-maticità in armo, e la di questa cartuccia il prodotto più indicato per il tiro sia a bersogli fissi, sio a sagome scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

# FIOCCHI "SUR" Issues

LR-2.4 .22 LONG RIFLE (STANDARD VELOCITY). "STANDARD". Same as LR-2 but text bottom with large brown 62. No dot in front of 22



LR-2.5 .22 LONG RIFLE (STANDARD VELOCITY). "STANDARD". Same as LR-2.4 but 22 in different font.



LR-2.6 **.22 LONG RIFLE (STANDARD VELOCITY).** "STANDARD". Same as LR-2.45but 22 in different font.



LR-2.7 .22 LONG RIFLE (STANDARD VELOCITY). "STANDARD". Same as LR-2 but different bottom and no dot in front of 22 . Small white overlabel with "pistol SIG" typed on it.



# FIOCCHI "SUR" Issues

#### LR-3





#### LR-3.3



L'innesco SUR - privo di fulminato, antiruggine, anticorrosivo - mantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte velocità con basse pressioni, l'assoluta assenza di fumo abbinata ad un'attima auto-inaticità in arma, e fa di questo cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a sagome scomparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

#### LR-3.5



L'innesco SUR - privo di fulminato, antiruggine, anticorrosivo - mantiene inalterata nel tempo la caratteristica proprietà di pertetta occensione, garantisce le alte volocità con basse pressioni, l'assoluta assenza di lumo abbinata ad un'ottima automaticità in arma, e fa di questa cartuccio il pradotto più indicato per il tiro sia a bersagli fissi, sia a sagome scomparenti.

The SUR primer non-mercuric, staynless and rustless keeps unaltered its property of perfect ignition, assures the superiority of high speeds with law pressures is absolutely smokeless and excellent self-loading, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

# FIOCCHI "SUR" Issues

LR-3 .22 LONG RIFLE (HOLLOW POINT). "EXPANSIVE". Black and red box with white and red printing. Large, one-piece box with end flaps. "GF-2" h/s on a nickel washed brass case. Lead bullet.



LR-3.3 **.22 LONG RIFLE (HOLLOW POINT).** "EXPANSIVE". Similiar to LR-3 but different bottom and no dot in front of 22 and larger oval and font.



LR-3.5 .22 LONG RIFLE (HOLLOW POINT). "EXPANSIVE". Similar to LR-3 but slightly different top (no dot in front of 22) and different bottom with large red 62 over text.



# FIOCCHI "SUR" Issues

#### LR-4



LR-4.3

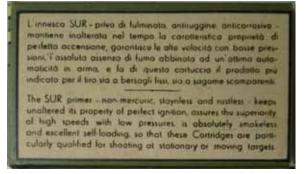


LR-4.5

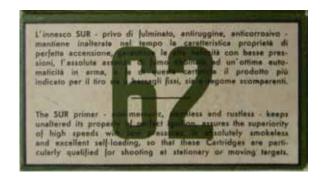


LR-4.7











# FIOCCHI "SUR" Issues

LR-4 .22 LONG RIFLE. "CARB. BERETTA". Olive green and yellow box with white and black printing. Large, one-piece box with end flaps. Contents unknown.



LR-4.3 .22 LONG RIFLE. "CARB. BERETTA". Same as LR-4 but different bottom.



LR-4.5 .22 LONG RIFLE. "CARB. BERETTA". Sam as LR-4.3 but slight font difference.



LR-4.7 .22 LONG RIFLE. "CARB. BERETTA". Same as LR-4 but different bottom.



# FIOCCHI "SUR" Issues

#### LR-5



L'Innesco SUR - privo di fulminata, antiruggine: anticorrosivo - mantiene inalterata nel tempo la caratteristica proprietà di perfetta accensione, garantisce le alte velocità con basse pressioni. l'assoluta assenza di luma abbinata ad un'attima automaticità in arma, e la di questo cartuccia il prodotto più indicato per il tiro sia a bersagli fissi, sia a sagome scamparenti.

The SUR primer - non-mercuric, staynless and rustless - keeps unaltered its property of perfect ignition, assures the superiority of high speeds with low pressures, is obsolutely smokeless and escellent self-looding, so that these Cartridges are particularly qualified for shooting at stationary or moving targets.

#### LR-6





# FIOCCHI "SUR" Issues

LR-5 .22 LONG RIFLE (TARGET). "COMPETIZIONE". Yellow and black box with white and black printing. Large, one-piece box with end flaps. Contents are unknown.



LR-6 .22 LONG RIFLE (SHOT). Red and yellow box with white and black printing. One-piece box with end flaps. "GF-2" h/s on a nickel washed brass case. Rose crimped. Box is 61mm x 33mm x 27mm.



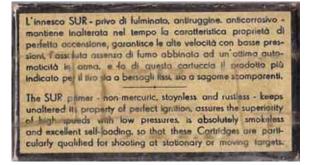
# FIOCCHI "SUR" Issues

#### XL-1



**XL-1.5** 







# FIOCCHI "SUR" Issues

XL-l .22 EXTRA LONG. Black and blue box with white and black printing. Large, one-piece box with end flaps. "GF-2" h/s on a brass case. Lead bullet.



XL-1.5 .22 EXTRA LONG. Same as XL-1 but different bottom





# FIOCCHI "SUR" Issues

#### **WA-1**





#### **WA-2**





#### **WA-3**





# FIOCCHI "SUR" Issues

WA-l .22 WIN. AUTO. Dark brown and yellow box with white and black printing. One-piece box with end flaps. "GF-2" h/s on a brass case. Copper washed lead bullet.



WA-2 .22 WIN. AUTO. Same as WA-1 but different bottom.



WA-3 .22 WIN. AUTO. Buff two-piece box with brown label. White, black and yellow printing. Contents unknown.



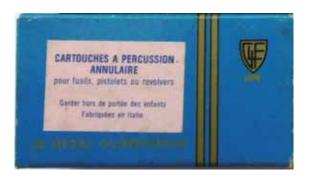
# FIOCCHI Vertical Stripe Issues

**S-1** 





**S-2** 





**S-3** 





# FIOCCHI Vertical Stripe Issues

These issues were produced approximately 1980 and were a very short lived issue. Exact dates of production are not known.

S-1 **.22 SHORT (TARGET).** "OLIMPIONICO". Blue box with gold stripe and gold and black printing. Large, one-piece box with end .flaps. "GF-2" h/s on a copper case. Lead bullet.



S-1 **.22 SHORT (TARGET).** "OLIMPIONICO". S-1 box with white over-label with blue printing in French. Contents unknown.



S-1 **.22 SHORT (TARGET).** "OLIMPIONICO". Blue box with gold stripe and gold and black printing. Large, one-piece box with end .flaps. Top shows an "F-11" headstamp.



# FIOCCHI Vertical Stripe Issues

LR-1





LR-2



CONTIENE: 50 CARTUCCE CAL 22 LR.
PARTICOLARMENTE ALLESTITE
PER CARABINE DA COMPETIZIONE

NON EROSIVE

HON CORROSIVE

CONTENTS: 50 CAL 22 L R. CARTRIDGES
ESPECIALLY PRODUCED
FOR MATCH RIFLES

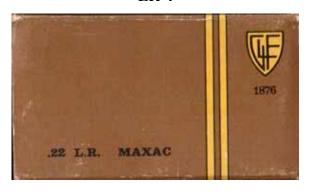
Made in Italy

LR-3





LR-4





### FIOCCHI Vertical Stripe Issues

LR-1 .22 LONG RIFLE (HOLLOW POINT). "EXPANSIVE". Black and white box with red stripe and red, white and black printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. HP bullet with 2 cannelures



LR-2 .22 LONG RIFLE (TARGET). "COMPETIZIONE". Red box with gold stripes with gold and black printing. Large, one-piece box with end .flaps. Contents are unknown.



LR-3 .22 LONG RIFLE (TARGET). "COMPETIZIONE". Same as LR-2 except a dark red box and a different location for trademark.



LR-4 .22 LONG RIFLE. "MAXAC". Brown box with gold stripes, and gold and black printing. Large, one-piece box with end flaps. Contents are unknown



# FIOCCHI Vertical Stripe Issues

LR-5



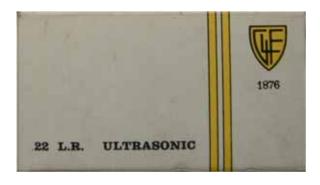


**LR-6** 





LR-7





**LR-8** 





### FIOCCHI Vertical Stripe Issues

LR-5 .22 LONG RIFLE (TARGET). "MATCH". Same as LR-4 except a white label has been added to the top stating MATCH in blue ink. Contents are unknown.



LR-6 .22 LONG RIFLE (TARGET). "PISTOLA LIBERA". Black box with gold stripe, and with gold and black printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet.



LR-7 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC". Gray box with yellow stripes, and with black and yellow printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case.



LR-8 .22 LONG RIFLE · (TARGET). "CARB. BERETTA". Green box with gold stripe, and with gold and black printing. Large, one-piece box with end flaps. Contents unknown.

# FIOCCHI Horozontal Stripe Issues

S-1





**S-2** 





**S-3** 





### FIOCCHI Horozontal Stripe Issues

These issues were first introduced in the early 1980s.

S-1 .22 SHORT (STANDARD VELOCITY). "NORMALE. Black box with brown, yellow and white stripe and with white and brown printing. Large, one-piece box with end flaps. "F-11" h/s on brass case. Solid bullet with two cannelures.



- (a) Without CIP logo on bottom.
- (b) With CIP logo on bottom.
- S-2 **.22 SHORT (TARGET).** "OLIMPIONICO". Black box with red, white and green stripes and with white and blue printing. Large, one-piece box with end flaps. Contents are unknown.



(b) With CIP logo on bottom.

FIOCCHI 22 SHORT OLIMPIONICO

S-2 **.22 SHORT (TARGET).** "GOLDEN MATCH". Gold box with red, white and green stripes and with black and blue printing. Large, one-piece box with end flaps. "F-11" h/s on a copper case. 29 gr. Lead 2k bullet .



# **FIOCCHI Horozontal Stripe Issues**

L-1





L-2



# FIOCCHI Horozontal Stripe Issues

- L-1 .22 LONG (REDUCED VELOCITY). "LONG Z". Black box with dark yellow, light yellow and white stripes, and with white and yellow printing. Large, one-piece box with end flaps. "F-11" h/s on brass case. Solid bullet with 2 cannelures.
  - (a) Without CIP logo on bottom.
  - (b) With CIP logo on bottom.

NOTE" Bottom says 22 L.R.





L-2 .22 LONG (HIGH VELOCITY). Black box with green, yellow and white stripes, and with white and green printing. Large, one-piece box with end flaps. Contents are unknown.

# FIOCCHI Horozontal Stripe Issues





LR-2



LR-3



LR-4





### FIOCCHI Horozontal Stripe Issues

- LR-1 .22 LONG RIFLE (HIGH VELOCITY). "ULTRASONIC". Black box with dark blue, light blue and white stripe and with white and blue printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet.
  - (a) Without CIP logo on bottom. Ends are printed upside-down.
  - (b) With CIP logo on bottom.
  - (c) With Small CIP on bottom





- LR-2 .22 LONG RIFLE (HOLLOW POINT). "EXPANSIVE". Black box with red and white stripes and with white and red printing. "F-11" h/s on a brass case. Lead bullet.
  - (a) Without CIP logo on bottom
  - (b) With CIP logo on bottom



- LR-3 .22 LONG RIFLE (STANDARD VELOCITY). "ASONIC". Black box with dark green, light green and white stripes. Large, one piece box with end flaps. "F-11" h/s on a brass case. Lead bullet.
  - (a) Without CIP logo on bottom. Ends are printed upside-down.
  - (b) With CIP logo on bottom.
  - (c) With Small CIP on bottom





- LR-4 .22 LONG RIFLE. "CARABINE". Black box with green, white and yellow stripes and with white and green printing. Large, one-piece box with end flaps. Brass case with "F-11" h/s. Solid bullet with 2 cannelures.
  - (a) Without CIP logo on bottom.
  - (b) With CIP logo on bottom.



### FIOCCHI Horozontal Stripe Issues



LR-6

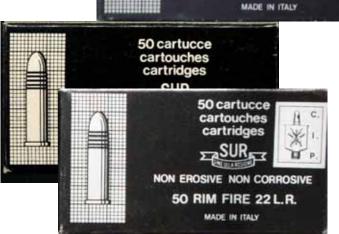


LR-7



**LR-8** 





50 cartucce cartouches

> 50 cartucce cartouches cartridges

NON EROSIVE NON CORROSIVE 50 RIM FIRE 22 L.R.

MADE IN ITALY

ORROSIVE

₹2 L.R.





### FIOCCHI Horozontal Stripe Issues

- LR-5 .22 LONG RIFLE. (MATCH. "STANDARD PISTOL. Black box with dark blue, light blue and white stripes, and with white and blue printing.

  Large, one-piece box with end flaps. "F-11" /is on a 'brass case. Lead bullet.
  - (a) Without CIP logo on bottom.
  - (b) With CIP logo on bottom.
  - (c) With Small CIP on bottom



- LR-6 .22 LONG RIFLE (HIGH VELOCITY)."MAXAC". Black box with brown, yellow and white stripes, and white and brown printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet.
  - (a) Without CIP logo on bottom.
  - (b) With CIP logo on bottom.



LR-7 .22 LONG RIFLE (TARGET). "EXACTA RIFLE". Gold box with red, white and red stripes, and with red and black printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet. This box introduced in 1985.



- LR-8 .22 LONG RIFLE (MATCH). "BIATHLON". Black box with red, yellow and white stripes and with white and red printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet.
  - (a) Without CIP logo on bottom.
  - (b) With CIP logo on bottom.



# **FIOCCHI Horozontal Stripe Issues**



**LR-11** 





MADE IN ITALY

C.







### FIOCCHI Horozontal Stripe Issues

- LR-9 .22 LONG RIFLE (MATCH). "COMPETIZONE". Black box with red. yellow and white stripes and with white and red printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet. This box was dropped from production during 1985.
  - (a) Without CIP logo on bottom.
  - (b) With CIP logo on bottom.



- LR-10 .22 LONG RIFLE (TARGET). "BERSAGLIO M0BILE". Black box with dark green, light green and white stripes, and with white and green printing. Large, one-piece box with end flaps. "F'-11" h/s on a brass case. Lead bullet.
  - (a) Without CIP logo on bottom.
  - (b) With CIP logo on bottom.
  - (c) With Small CIP on bottom



LR-11 .22 LONG RIFLE. "EXACTA STANDARD PISTOL. Tan box with blue and white stripes. Large, one-piece box with end flaps. Contents unknown.



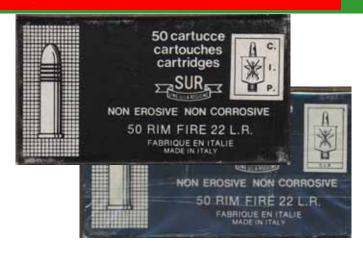
- LR-12 .22 LONG RIFLE (MATCH). "FREE PISTOL. Black box with yellow and white stripes. Large, one-piece box with end flaps. Contents unknown.
  - (a) Without CIP logo on bottom.
  - (b) With CIP logo on bottom.



### **FIOCCHI Horozontal Stripe Issues**

**LR-13** 







**LR-14** 



50 cartucce C. cartouches cartridges SUR NON EROSIVE NON CORROSIVE 50 RIM FIRE 22 L.R. MADE IN ITALY

**LR-15** 



50 cartucce C. cartouches cartridges NON EROSIVE NON CORROSIVE 50 RIM FIRE 22 L.R. FABRIQUE EN ITALIE MADE IN ITALY

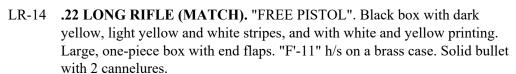
**LR-16** 





#### FIOCCHI Horozontal Stripe Issues

- LR-13 .22 LONG RIFLE. "SUPER SPEED". Black box with red, blue and white stripes and with white and red printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Truncated cone HP copper washed bullet with 2 cannelures.
  - (a) With CIP logo on bottom.
  - (b) With narrow CIP logo on bottom.







LR-15 .22 LONG RIFLE. "EXACTA FREE PISTOL". Gold box with orange and white stripes and with black and red printing. Large, one-piece box with end flaps. "F'-11" h/s on a brass case. Solid bullet with 2 cannelures.



LR-16 .22 LONG RIFLE (SUBSONIC). "ARSONIC". LR-3 box with white oval over-label stating SUB-SONIC. Contents unknown.



# FIOCCHI Horozontal Stripe "STARDUST" Issues

S-1





**S-2** 





**S-3** 





#### **FIOCCHI** Horozontal Stripe "STARDUST" Issues

.22 SHORT (TARGET). "GOLDEN MATCH". Gold box with red, white S-1 and green stripes and with black and blue printing. Large, one-piece box with end flaps.



S-2 .22SHORT (MATCH). "OLIMPIONICO"". Black box with red, green and white stripes, and with white and blue printing. Large, one-piece box with end flaps. "F'-11" h/s on a brass case. Solid bullet with 1 cannelures. NOTE: Bottom states 22 L.R.



S-3 .22SHORT. "NORMALE". Black box with Brown, Yellow and white stripes, and with white and brown printing. Large, one-piece box with end flaps. "

NOTE: Bottom says 22 L.R.





## FIOCCHI Horozontal Stripe "SILVER STARDUST" Issues

L-1





LR-1





LR-2





LR-3





## FIOCCHI Horozontal Stripe "SILVER STARDUST" Issues

The Silver Startdust series was produced on new machinery in the mid-1990's and was a very desirable load for match shooters. Often preferred over the Eley Tenex.

L-1 **.22SHORT (MATCH).** "LONG Z"". Black box with red, green and white stripes, and with white and blue printing. Large, one-piece box with end flaps.

NOTE: Bottom says 22 L.R.





LR-1 .22 LONG RIFLE (MATCH). "BIATHLON". Black box with red, yellow and white stripes and with white and red printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet.



LR-2 .22 LONG RIFLE (MATCH). "FREE PISTOL". Black box with dark yellow, light yellow and white stripes and with white and yellow printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet.



- LR-3 .22 LONG RIFLE (TARGET). "EXACTA RIFLE". Gold box with red, white and red stripes, and with red and black printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet.
  - (a) Yellow Silver Stardust logo.
  - (b) Red Silver Stardust logo



# FIOCCHI Horozontal Stripe "SILVER STARDUST" Issues

#### LR-4





#### LR-5



LR-6





**LR-7** 



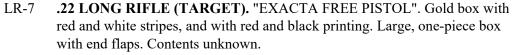


## FIOCCHI Horozontal Stripe "SILVER STARDUST" Issues

LR-4 .22 LONG RIFLE (HIGH VELOCITY)."MAXAC". Black box with brown, yellow and white stripes, and white and brown printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet.



- LR-5 .22 LONG RIFLE. "CARBINE". Black box with green, yellow and white stripes and with green, white and red printing. Large, one-piece box with end flaps.
- LR-6 .22 LONG RIFLE (MATCH). "STANDARD PISTOL". Black box with blue and white stripes and with white and blue printing. Large, one-piece box with end flaps. Contents unknown.
  - (a) Red Silver Stardust logo.
  - (b) Green Silver Stardust logo







## FIOCCHI Horozontal Stripe "SILVER STARDUST" Issues

LR-8





LR-9





LR-10





LR-11





## FIOCCHI Horozontal Stripe "SILVER STARDUST" Issues

LR-8 .22 LONG RIFLE. "EXACTA STANDARD PISTOL". Gold box with blue and white stripes, and with blue and black printing. Large, one-piece box with end flaps. "F-11" h/s on brass case. Lead bullet.



LR-9 .22 LONG RIFLE (MATCH). "COMPETIZONE". Black box with red, yellow and white stripes, and with red and black printing. Large, one-piece box with end flaps. Contents unknown.



LR-10 .22 LONG RIFLE. "ASONIC". Black box with green and white stripes, and with green and black printing. Large, one-piece box with end flaps. Contents unknown.



LR-11 .22 LONG RIFLE (MATCH). "MOVING TARGET". Black box with green and white stripes, and with green and black printing. Large, one-piece box with end flaps. Contents unknown.



# FIOCCHI Green Cartridge on Top "SPORT" Issues

**S-1** 





**S-2** 





L-1





L-2





# FIOCCHI Green Cartridge on Top "SPORT" Issues

S-1 **.22 SHORT.** "NORMALE V 240". Green box with white printing. One-piece box with end flaps. Contents unknown. Code 30-2305 on bottom



S-2 **.22 SHORT.** "NORMALE V 240". Same as S-1 but has Fiocchi shield logo on top. Brass case with "F-11" h/s. Solid bullet with a brown coating and one cannelure.



L-1 .22 LONG RIFLE "LONG Z V240". Green box with white printing. One-piece box with end flaps. "F-11" h/s on brass case. Brown Teflon coated lead bullet. Code 30-2311 on bottom



L-2 **22 LONG RIFLE.** "LONG Z V240". Same as L-1 but different bottom.



# FIOCCHI Green Cartridge on Top "SPORT" Issues

#### LR-1





LR-2





LR-2.5





LR-3





## FIOCCHI Green Cartridge on Top "SPORT" Issues

LR-1 .22 LONG RIFLE (HOLLOW POINT). "ASONIC HP V310". Green box with white printing. One-piece box with end flaps. Contents unknown. Code 30-2370on bottom



LR-2 **22 LONG RIFLE.** "MAXAC V350". Green box with white printing. One-piece box with end flaps. Contents unknown.



LR-2.5 **22 LONG RIFLE.** "MAXAC V350". Same as LR-2 but different bottom. Code 30-2350 on bottom



LR-3 **22 LONG RIFLE** "MAXAC". Green box with white printing. One-piece box with end flaps. Contents unknown. Code 30-2352 on bottom



# FIOCCHI Green Cartridge on Top "SPORT" Issues

#### LR-4





**LR-5** 





# FIOCCHI Green Cartridge on Top "SPORT" Issues

LR-4 **22 LONG RIFLE (HOLLOW POINT).** "HI-VELOCITY HP V390". Green box with white printing. One-piece box with end flaps. Contents unknown. Code 30-2380 on bottom



LR-5 **22 LONG RIFLE** "ULTRASONIC V380". Green box with white printing. One-piece box with end flaps. "F-11" h/s on a brass case. Coated lead bullet. Code 30-23-60 on bottom.





# FIOCCHI Purple Cartridge on Top "TRAINING" Issues

**S-1** 





LR-1





LR-2





LR-3





# FIOCCHI Purple Cartridge on Top "TRAINING" Issues

S-1 **.22 SHORT** "TRAINING V210". Purple box with white printing. One-piece box with end flaps. Contents unknown. Code 30-2340 on bottom.



LR-1 .22 LONG RIFLE "TRAINING RIFLE V 320". Purple box with white printing. One-piece box with end flaps. Brass case with "F-11" h/s. Lead bullet Code 30-2460 on bottom.



LR-2 **22 LONG RIFLE** "TRAINING PISTOL V 310". Purple box with white printing. One-piece box with end flaps. Brass case with "F-11" h/s. Lead bullet with 2K. Code 30-2470



PISTOL V 310 TRAINING 50 RIM FIRE

LR-2 **22 LONG RIFLE** "TRAINING SILHOUETTE V 340". Purple box with white printing. One-piece box with end flaps. Contents unknown. Code 30-2480 on bottom.



# FIOCCHI Blue Cartridge on Top "SUPER MATCH" Issues

**S-1** 





#### LR-1





#### LR-1.5





## FIOCCHI Blue Cartridge on Top "SUPER MATCH" Issues

S-1 .22 SHORT. "COMPENSATED V200". Dark blue box with white printing. One-piece box with end flaps. Contents unknown



LR-1 .22 LONG RIFLE (TARGET) "SUPER MATCH RIFLE V 320". Dark blue box with white printing. One-piece box with end flaps. Contents unknown. Code 30-2420 on bottom.



LR-1.5 .22 LONG RIFLE (TARGET) "SUPER MATCH RIFLE V 320". Same as LR-1 but different bottom and text along extreme right edge of top. Barcode on side.



# FIOCCHI Blue Cartridge on Top "SUPER MATCH" Issues

#### LR-2





#### LR-2.5





#### LR-3





#### LR-4





## FIOCCHI Blue Cartridge on Top "SUPER MATCH" Issues

LR-2 .22 LONG RIFLE (TARGET) "SUPER MATCH PISTOL V 300". Dark blue box with white printing. Barcode on side. One-piece box with end flaps. "F-11" h/s on a brass case. 40 gr. 2k lead bullet.



LR-2.5 .22 LONG RIFLE (TARGET) "SUPER MATCH PISTOL V 300". Same as LR-2 but different bottom and no line of text at extreme right edge of top and no barcode. Code 30-2440 on bottom.





LR-3 .22 LONG RIFLE (TARGET) "BIATHLON V 340". Dark blue box with white printing. One-piece box with end flaps. Contents unknown. Code 30-2450 on bottom.



LR-4 .22 LONG RIFLE. "PISTOL V315". Dark blue box with white printing. One-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet. Code 30-2430 on bottom.





LR-4.5 .22 LONG RIFLE. "PISTOL V315". Same as LR-4 but different bottom.



LR-4.5





# FIOCCHI Cartridge on Top "RED BOX MATCH" Issues

**S-1** 



S-2



L-1



L-2











# FIOCCHI Cartridge on Top "RED BOX MATCH" Issues

S-1 .22 SHORT (SUPER MATCH). "SM 200". Red box with white and yellow printing. One-piece box with end flaps. Contents unknown.



S-2 **.22 SHORT (MATCH).** "M 200". Red box with white and yellow printing. One-piece box with end flaps. "F-11" h/s on copper case. Lead bullet.



L-1 .22 LONG (MATCH). "LONG Z". Red box with white and yellow printing. One-piece box with end flaps. "F-11" h/s on copper case. Lead bullet.



MADE IN ITALY

L-2 .22 LONG (MATCH). "LONG Z. Same as L-1 but bottom stats "MADE ITALY".





# FIOCCHI Cartridge on Top "RED BOX MATCH" Issues

#### LR-1



# MADE IN ITALY FIOCH WIANNO To excid possible serious injury (1) one this arrandom only in properly foretisming frecurries speed candidos (2) keep terrel free of any solutions (3) her terrel free of any solution (3) here terrel free of any solution (4) the solution of the series and correct for any or the Same and correct for a series of the series to provide the series to describe the series to describe the series to describe the series to place the properly families to describe the series to d

#### LR-1.5





#### **LR-2**





#### LR-3





## FIOCCHI Cartridge on Top "RED BOX MATCH" Issues

LR-1 .22 LONG RIFLE (MATCH) "M 300". Red box with white, yellow and blue" printing. One-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet with 2K.



LR-1.5 **.22 LONG RIFLE (MATCH)** "M 320". Red box with white , yellow and blue" printing. One-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet with 2K.



- LR-2 .22 LONG RIFLE (SUPER MATCH) "SM 320". Red box with white and yellow printing. One-piece box with end flaps. "F-11" h/s on a brass case. 40 gr. 2k Lead bullet.
  - (a) bottom states "MADE IN Italy".



**MADE IN ITALY** 

(b) bottom states "MADE IN EUROPEAN UNION".



LR-3 .22 LONG RIFLE (SUPER MATCH) "BIATHLON SM 340". Red box with white and yellow printing. One-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet with 2K.



# FIOCCHI Cartridge on Top "RED BOX MATCH" Issues

#### LR-4





#### LR-5





#### **LR-6**





# FIOCCHI Cartridge on Top "RED BOX MATCH" Issues

LR-4 .22 LONG RIFLE (HIGH VELOCITY) "ULTRASONIC". Red box with white and yellow printing. One-piece box with end flaps. "F-11" h/s on a brass case. 40 gr. 3k lead bullet.



LR-5 **.22 LONG RIFLE (SUPER MATCH)** "SM 300". Red box with white and yellow printing. One-piece box with end flaps. Contents unknown



LR-6 .22 LONG RIFLE (HIGH VELOCITY) "MAXAC SOFT". Red box with white and yellow printing. One-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet with 2K.



## **FIOCCHI Cartridge on Top "RED BOX MATCH" Issues**

#### LR-7



#### LR-7.3







# FIOCCHI Cartridge on Top "RED BOX MATCH" Issues

LR-7 .22 LONG RIFLE (HIGH VELOCITY) "MAXAC". Red box with white and yellow printing. One-piece box with end flaps. "F-11" h/s on a brass case. Lead bullet with 2K. Bottom stats "MADE ITALY"



LR-7.3 .22 LONG RIFLE (HIGH VELOCITY) "MAXAC". Same as LR-7 but bottom states "MADE IN ITALY"





MADE ITALY

# **FIOCCHI**Red Striped Box. Issues

LR-3





LR-4





LR-4.5



#### FIOCCHI Red Striped Box. Issues

LR-3 .22 LONG RIFLE. "MAXAC". Orange, red and green box with white and yellow printing. One-piece box with end flaps. Contents unknown.



- LR-4 .22 LONG RIFLE. "M 320 MATCH". Orange, red and blue box with white and yellow printing. One-piece box with end flaps. "F-11" h/s on a brass case. 40 gr. 2k lead bullet.
  - (a) "MADE IN ITALY" on bottom.
  - (b) "MADE IN EUROPEAN UNION" on bottom.



LR-4.5 .22 LONG RIFLE. "M 300 MATCH". Orange, red and blue box with white and yellow printing. One-piece box with end flaps.



## FIOCCHI Red Striped Box. Issues

LR-5





**LR-6** 





#### FIOCCHI Red Striped Box. Issues

LR-5 .22 LONG RIFLE. "SM 320 SUPER MATCH". Orange, red and yellow box with white and yellow printing. One-piece box with end flaps. "F-11" h/s on brass case. Lead bullet. Product No. 01516







LR-6 .22 LONG RIFLE. "SM 340 BIATHLON SUPER MATCH". Orange, red and yellow box with white and yellow printing. One-piece box with end flaps. Contents unknown.



## FIOCCHI TT

#### LR-1



NAMES OF A send profile prime have (1) and his accounting of a great \ larger to the sense it and another (2) look has if any distriction (2) is not branch a designed in the continue to the sense it is not because it is against the continue to the sense it is not to be a few and the continue to the sense it is not to the sense it is not to be a few and the sense it is not to the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to be a few and the sense it is not to the sense it is not to be a few and the sense it is not to the sense it is not to be a few and the sense it is not to the sense it is not to be a few and the sense it is not to the sense it is not to be a few and the sense it is not to the sense it is not to be a few and the sense it is not to the sense it is not to be a few and the sense it is not to be a few

#### LR-2





## LR-3





#### **FIOCCHI**

TT.

LR-1 **22 LONG RIFLE** "TT SPORT". Red and blue box with red and white printing. One-piece box with end flaps. Plastic tray. Brass case with "F-11" h/s. Lead bullet.



LR-2 **22 LONG RIFLE** "TT SPORT". Same as LR-1 except different bottom



LR-3 **22 LONG RIFLE** "TT SOFT". Red and blue box with red and white printing. One-piece box with end flaps. Contents unknown.

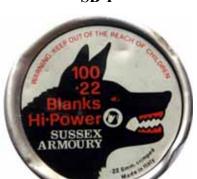


#### FIOCCHI MISC.

**CK-1** 



SB-1



**S-1** 



LR-2











### FIOCCHI MISC.

CK-1 .22 CATTLE KILLER (GREEN+EXTRA STRONG. 100 rd Green box with black printing.

degree of green charge extra strong for bulls and livestock trigger corrosion steel

SB-1 .22 SHORT BLANKS. "SUSSEX ARMORY". Jackal Brand starter blanks mode under contract by Fiocchi. Tin and white plastic two-piece half-split can. "1-12" h/s on rose-crimped brass case. (1980)



S-1 .22 SHORT. "GOLDEN MATCH Blue box with white printing. One-piece box with end flaps. Contents unknown. Made for the Seul Olympics 1988.



LR-2 .22 LONG RIFLE (PROOF). "CARICA FORZATA (FORCED CHARGE)". Silver box with white printing. Large, one-piece box with end flaps. "F-11" h/s on a brass case. Brass washed lead bullet.



### FIOCCHI MISC.

**LR-6** 



LRB-7

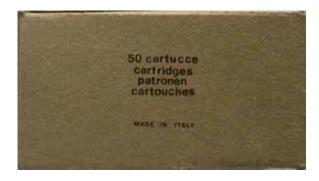


**LR-8** 



LR-9









### FIOCCHI MISC.

LR-6 .22 LONG RIFLE (PROOF). Kraft colored box with black printing. Large, one-piece box with end flaps. "F-11" h/s on a copper case. Copper-coated bullet.





LRB-7 .22 LONG RIFLE BLANKS. 100 round plastic box. Blue and white label with red and black printing. Crimped brass case.

LR-8 **22 LONG RIFLE** "EXACTA WINTER". Red and gold box with red printing. One-piece box with end flaps. Brass case with "F-11" h/s. Lead bullet.





LR-9 **22 LONG RIFLE.** "RAPID FIRE SUPER MATCH". One-piece all white box with black printing on top only. Reported to be a pre-production box given out to shooting clubs to test before official production started. "F-11" h/s on brass case. Lead bullet.





# **Made for Export to France**

LR-1





LR-2





### **Made for Export to France**

LR-1 .22 LONG RIFLE. "ARIANE". Black, white, blue and red box with white printing. One-piece box with end flaps. Contents unknown. Produced for export to France only.







LR-2 **.22 LONG RIFLE (HOLLOW POINT).** "GEVELOT".. Red and white box with white and black printing.. "F-11" h/s on a brass case. Lead bullet.









### F. MACHI Misc. Issues

#### LR-1





Reprint from IAA Journal 514 MAR-APR 2017

# F. Machi, the Brand that NEVER Was!! by Washington Chiesa With Photography by Daniel Villamil

Many years ago, during the 60's, there was a curious and, with the perspective of time, quite humorous situation in Uruguay. In our small country, a new brand of 22 Long Rifle ammo was introduced, produced by an Italian factory. Those cartridges were quite inexpensive, but they were surrounded by mystery. I was much younger than now ....., but I remember that to obtain them, the father of a friend had to contact a person that worked at a wholesaler and then buy a brick of 500 22LR. The quality of these cartridges was awful as there were many misfires, but the price was very inexpensive!!!!.

The cartridges we are mentioning were F. Machi brand and the boxes were printed in the Italian language stating that the company was "FOUNDED IN 1884", "HIGH VELOCITY", "NON EROSIVE", "SMOKELESS POWDER", "MADE IN ITALY", etc.

Now, with the information we could gather from people older than us, we can tell a quite exact history of this affair that can drive the collector that obtains a box of this brand nuts.

The thing is that some "smart" businessman **smuggled** 22LR cartridges from Argentina made by Fabricaciones Militares headstamped FM and then "created" a company whose initials matched the letters on the cartridges!!!!!.

We attach some pictures of the scarce boxes so our fellow collectors would not need to go to his or her therapist because he or she cannot find the origin of these boxes.

That's all folks !!!!









IAA Journal Issue 514, Mar./Apr. '17

### F. MACHI Misc. Issues

The story behind this box is interesting. It actually was not made in Italy, even though it states on the box "Made in Italy". As legend goes it there was no actual F. Machi company and the box was made in Argentina to be smuggled into Uruguay where it is illegal to produce, sell, or own ammunition.

LR-l .22 LONG RIFLE. Green and yellow box with red and white printing. One -piece box with end flaps. "FM-l" h/s on a copper case. Lead bullet. This box and its loading was produced by Direction General De Faricaciones Militares of Argentina probably during the 1950s



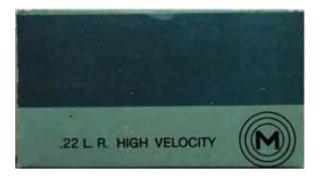
# MARTIGNONI MUNIZIONI E CARTUCCE S.p.A.

**S-1** 





LR-1





# MARTIGNONI MUNIZIONI E CARTUCCE S.p.A.

# MARTIGNONI MUNIZIONI E CARTUCCE S.p.A. (IT-0007) LUIGI MARTIGNONI GENOVA MOLASSANA, ITALY

S-l **.22 SHORT.** Dark brown and light brown box with black printing. Large, one-piece box with end flaps. No product code.



LR-1 .22 LONG RIFLE. Dark green and light green box with black printing.

Large, one-piece box with end flaps. No product code. "M-1" h/s on a nickel case. Copper-coated bullet..







### PIROTECNICO ESERCITO CAPUA

### LR-1





### LR-2



### PIROTECNICO ESERCITO CAPUA

Pirotecnoco Esercito Capua, Capua, Italy is an Italian Government facility. They produced .380 Auto, 9x19 and .22 long rifle rimfire cartridges. The facility operated at least from the 1950s till the 1970s.

LR-1 .22 LONG RIFLE (MILITARY). "PYROTECHNIE de CAPOU " Cardboard box with black printing. Large, one-piece box . No h/s on brass case. Lead bullet. 1948



LR-2 .22 LONG RIFLE (MILITARY). "PYROTECHNIE de CAPOU " Cardboard box with black printing. Large, one-piece box 1955

# Misc. Issues

LR-3





LR-4





**LR-5** 



### Misc. Issues

LR-3 .22 LONG RIFLE. "TIRO AVANTI". White box with yellow stripes. Black printing. Contents unknown.





LR-4 .22 LONG RIFLE. "No 307". Gray and white box with white printing. One -piece box with end flaps. "CF-2" h/s on a nickel case. Copper washed lead bullet.



LR-5 .22 LONG RIFLE (MILITARY). White box with black printing. Large, one-piece box with end flaps. No product code. Contents are unknown.