

Canada



.22 Box-ID **.22 Boxes of the World**

Created and Edited By
Roger E. Huegel

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Map and flag from Wikipedia.org

CANADA

Introduction

The history of .22s in Canada is dominated by one company, The Canadian Industries Ltd. which was the successor of the Dominion Cartridge Co. If you combine Winchester, Western and Remington of the U.S.A., you would have the equal of C.I.L. Canada also has other manufacturers, private label sellers and importers which makes Canada a very interesting country to collect.

ARMAMENT INTERNATIONAL. This company started importing .22s from Yugoslavia about 1989. These loadings are produced by Valor.

CANADIAN INDUSTRIES LTD. C.I.L. Became the parent of Dominion Cartridge Co. in 1928. Their offices and manufacturing was in Montreal. Their trademark changed as the years passed. They were active in producing new loadings, especially target loadings. In 1976, they sold their ammunition operations to Les Industries Valcartier, Inc. or I.V.I.

DOMINION CARTRIDGE CO. This manufacturer started producing .22s in the 1880s. Up until World War II, they were the only company producing .22s in Canada. Their offices and factories were in Montreal. In 1928 they became part of C.I.L.

DOMINION ARSENAL. While this arsenal produced ammunition from approximately 1880 to 1945 it only produced .22s in the early 1920s. Boxes from this arsenal must be considered very rare.

FEDERAL CARTRIDGE CORP. In 1988 the Federal Cartridge Corp. of the USA exported their 22s into Canada. They updated their boxes to comply with the bilingual requirements of Canada.

FIOCCHI. No information available at this time.

GEVELOT OF CANADA. During the 1960s, Gevelot of France elected to open an ammunition plant in Canada. They produced .22s for a few years, then discontinued operations. The collector should attempt to complete his collection of these issues as they are not common in today's market.

LES INDUSTRIES VALCARTIER, INC.. In 1976, I.V.I. purchased the ammunitions operations, including the .22s.

CANADA

Manufacturers

PRAGOTRADE. This company is an importer which has had imports from Czechoslovakia with their name on them. Dates of sales are not known at this time. Their offices are in Toronto and Montreal.

REMINGTON ARMS OF CANADA. Remington never produced .22s in Canada but they did sell .22s with a Canadian address. A plant located in Canada was planned during 1912 and a catalog was produced showing a Winsor, Canada address. Boxes were produced in the U.S.A. showing this address in order to get sales rolling before production started. The plant never opened. By 1916 all planning for this plant was dropped. These boxes are very rare.

ROYAL CANADIAN CARTRIDGE & MUNITIONS Corp. Royal Canadian Cartridge and Munitions produces shotshells, .22-calibre rimfire rounds, and other small arms ammunition. It is a Canadian-owned company.

RUKO of CANADA Ltd.. Produced by Armscor who had established a company in Ontario during 1986. Ruko was a private Canadian label.

SIMPSON-SEARS. This is a large retailer in Canada who had a private label box produced for them in the late 1970s. This box was probably produced by Winchester of Canada.

WINCHESTER OF CANADA. The Cooney Machine and Arms Co. was purchased by the Olin Corp. of the U.S.A. in 1961. They started producing .22s approximately 1965 in this plant. Their loadings paralleled the format of the U.S.A. East Alton plant. They discontinued producing .22s in Canada during the early 1990s. They are importing .22s from Winchester of the U.S.A. in special boxes to fill their sales needs in Canada as of 1986.

WORLD FAMOUS SALES OF CANADA. This is an importer who has had at least one .22 box imported from Yugoslavia with their name and address on the bottom of the box. Their offices are in Toronto.

X L EXPLOSIVES LTD. The history of this company is not known at this time. They imported .22s from Fiocchi of Italy and packed them in special private label boxes. They probably sold these .22s in the 1960s.

Canadian companies are listed
alphabetically
in this publication.

THANKS

Special thanks to the following collectors for helping me with this project by supplying me with box images and sharing their knowledge. Presented in alphabetical order.

JIM BUCHANAN

DON BLYTH

BERNARD CHEVALIER

DAVE CLEMENCE

RODNEY EARLE

PHILIPPE GERARD

JEAN-PIERRE GRAGNOLATI

DEAN GRUA

JERRY HANEWINCKEL

GERALD HANSON

RUSSELL HEATH

PAUL MCCARDELL

RON MERCHANT

RICH RAINS

CURTIS STEINHAUER

JOHN ULRICH

ERIC WARD

BOB ZIDELL

.22 BOX NEWSLETTER

Bibliography

Headstamp drawings
courtesy of
The RIMFIRE HEADSTAMP GUIDE by George Kass

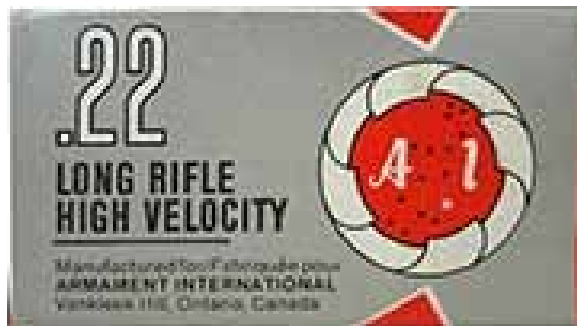
Headstamps are illustrated at the beginning of each company section.

IMPORTS

S-1



LR-1

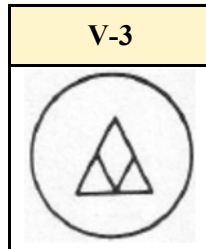


LR-3



IMPORTS


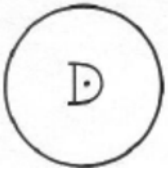

This company started importing .22s from Yugoslavia about 1989. These boxes were produced by Valor and has their headstamps.



- S-1 **.22 SHORT (HIGH VELOCITY).** "A-1" Gray and white box with green, white and black printing. Large, one-piece box with end flaps. "V-3" h/s on a brass case. Lead bullet.
- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "A-1" Gray and white box with red, white and black printing. Large, one-piece box with end flaps. "V-3" h/s on a brass case. Lead bullet.
- LR-2 **.22 LONG RIFLE (STANDARD VELOCITY).** "A-1" Gray and white box with blue, white and black printing. Large, one-piece box with end flaps. "V-3" h/s on a brass case. Lead bullet.

Logos

Headstamp drawings courtesy of the RIMFIRE HEADSTAMP GUIDE by George Kass

D-5	D-6	GG-4
		



1928-1931
Bent "D"
Blue on white



1932-1950
First logo to include C-I-L
Blue on Buff
Blue on White
Red on White



1950-1956
Double Oval
Blue on White
Blue & Red on White



1957-1960
Single Oval
Blue on Buff
Buff on Blue
Red on White
Blue on Yellow
White on Red



1961-1962
Single Oval
Blue on Yellow
Red on White
Red on Yellow
Green on Yellow



1962-1976
Single Oval
Red on Yellow
Red on White
Blue on Yellow
Green on Yellow



1967-1976
Single Oval
Red on White



19672-1976
Single Oval
Red on White

CANADIAN INDUSTRIES Ltd.

HEADSTAMPS (h/s)

Date Coding on C-I-L ammo boxes (1901-1980)

MONTH	DAY	YEAR	YEAR	YEAR
A	Jan	A 1	A 1901	K 1931
B	Feb	B 2	B 1902	L 1932
C	Mar	C 3	C 1903	H 1933
D	Apr	D 4	D 1904	N 1934
E	May	E 5	E 1905	O 1935
F	June	F 6	F 1906	P 1936
G	July	G 7	G 1907	Q 1937
H	Aug	H 8	H 1908	R 1938
I	Sept	I 9	I 1909	S 1939
J	Oct	A0 10	J 1910	T 1940
K	Nov	AA 11	K 1911	U 1941
L	Dec	AB 12	L 1912	V 1942
		AC 13	M 1913	A 1943
		AD 14	N 1914	B 1944
		AE 15	O 1915	C 1945
		AF 16	p 1916	D 1946
		AG 17	Q 1917	E 1947
		AH 18	R 1918	F 1948
		AI 19	S 1919	G 1949
		B0 20	T 1920	H 1950
		BA 21	U 1921	I 1951
		BB 22	V 1922	J 1952
		BC 23	W 1923	K 1953
		BD 24	X 1924	L 1954
		BE 25	Y 1925	M 1955
		BF 26	Z 1926	N 1956
		BG 27	G 1927	O 1957
		BH 28	H 1928	P 1958.
		BI 29	I 1929	Q 1959
		C0 30	J 1930	R 1960
		CA 31		

CANADIAN INDUSTRIES Ltd.

1928-1931
Bent "D" Issues

S-1



L-1



L-5



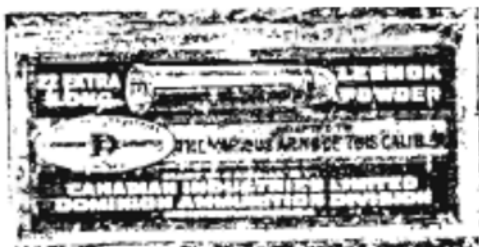
LR-1



LR-8



XL-1



CANADIAN INDUSTRIES Ltd.

1928-1931
Bent "D" Issues



In 1928 Dominion became part of the Canadian Industries Ltd. group of companies. A new trade mark. reflected that amalgamation. These boxes are hard to locate, as they were produced for a very short time.



- S-1 **.22 SHORT.** "SUPER-CLEAN" "SMOKELESS GREASELESS". Blue and yellow label with blue and yellow printing. Buff two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- L-1 **.22 LONG.** "SUPER-CLEAN" "SMOKELESS GREASELESS". Blue and yellow label with blue and yellow printing. Buff two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- L-5 **.22 LONG (HOLLOW POINT).** "SUPER CLEAN". Blue and bright yellow label with blue and yellow printing;. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- LR-1 **.22 LONG RIFLE.** (SMOKELESS GREASED". Yellow and blue label with white and blue printing. Buff two-piece, full cover box Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- LR-8 **.22 LONG RIFLE.** (SMOKELESS GREASELESS". Box of 100. Yellow and blue label with white and blue printing. Buff two-piece, full cover box "D-5" h/s on a copper case. Lead bullets. All of these boxes noted have military markings stamped on them.
- XL-1 **.22 EXTRA LONG.** "LESMOK". Red and yellow label with white and red printing. Buff two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.

CANADIAN INDUSTRIES Ltd.

1932-1950 issues

BB-1



CB-1



CB-2



S-1



S-2



S-3



S-4



S-5



1928-1931 Issues



While the markings of the .22 boxes began showing the C.I.L. parent identification in 1928, it was not until 1932 that this trade mark appeared. It was during this period that the product line started to add new loadings, such as the WHIZ BANGs which were first offered in catalog #20 as a high speed loads. This would have been about 1934. Box construction underwent 3 different changes during this period.



- BB-1 **.22 B.B. CAPS.** "SUPER CLEAN". Bulk packed box of 100. Blue printing on a buff box. "D-5" h/s on a copper case. No product code. Lead bullets.
- CB-1 **.22 C.B. CAPS.** "SMOKELESS". Box of 100. Yellow and blue label with blue and white printing. Buff, two-piece, full cover- box. Full wrap-around end label. No product code. "D-5" h/s on a copper case. Lead bullets.
- CB-2 **.22 C.B. CAPS.** "SMOKELESS". Same as CB-1 except a different format to the top.
- S-1. **.22 SHORT.** (BLANK). Red printing on a buff box. No product code. "D-5" h/s. Variations noted:
(a) Copper cases. Rolled crimp with a lavender wad.
(b) Brass cases. Rolled crimp with a lavender wad.
(c) Brass cases. Star crimped with lavender- wad.
- S-2 **.22 SHORT. (STANDARD VELOCITY).** "SUPER CLEAN, GREASELESS". Yellow and blue label with white and black printing. Buff, two-piece, full cover box. Full wrap-around end label. No product code. "D-5" h/s on a copper case. Lead bullets.
- S-3 **.22 SHORT (STANDARD VELOCITY).** "SMOKELESS, DRY LUBRICATED BULLETS". Blue and yellow box with white and blue printing. One-piece box with a top flap. No product code. "D-5" h/s on a copper case. Lead bullets.
- S-4 **.22 SHORT (HIGH VELOCITY).** "WHIZ BANG, DRY LUBRICATED BULLETS". Blue, yellow and red box with red, white and black printing. "D-5" h/s. Lead bullets. Variations noted:
(a) Buff two-piece box with a full wrap-around end label. Copper cases..
(b) One-piece box with a top flap. Brass cases .
- S-5 **.22 SHORT (HIGH VELOCITY, HOLLOW POINT).** "WHIZ BANG, DRY LUBRICATED BULLETS". Same as S-4(b) except for the MUSHROOM format. Variations noted:
(b) One piece box with a top flap. Brass cases.

CANADIAN INDUSTRIES Ltd.

1932-1950 issues

L-1



L-2



L-3



L-4



L-5



L-6



L-7



1928-1931 Issues



- L-1 **.22 LONG (STANDARD VELOCITY).** "SUPER CLEAN, SMOKELESS GREASELESS". Yellow and blue label with white and blue printing. Buff two-piece, full cover box. Full wrap-around end label. No product code. "D-5" h/s on a copper case. Lead bullets.
- L-2 **.22 LONG (STANDARD VELOCITY).** "SUPER CLEAN, SMOKELESS DRY LUBRICATED BULLETS". Yellow and blue box with white and blue printing. One-piece box with top flap. No product code. "D-5" h/s on a copper case. Lead bullet.
- L-3 **.22 LONG (HIGH VELOCITY).** "WHIZ BANG, DRY LUBRICATED BULLETS". Blue and yellow box with red, white and black printing. No product code. "D-5" h/s on a copper case. Lead bullets. Variations noted:
(a) Buff two-piece, full cover box. Full wrap-around end label..
(b) One-piece box with a top flap .
- L-4 **.22 LONG (HIGH VELOCITY, HOLLOW POINT).** "WHIZ BANG, DRY LUBRICATED BULLETS, MUSHROOM". Same as L-3 (b), except for the MUSHROOM wording on the top and ends.
- L-5 **.22 LONG (SHOT).** Red and yellow label with white and red printing. Buff two-piece, full cover box. Full wrap-around end label. No product code. "D-5" h/s on a copper case. Lavender wad.
- L-6 **.22 LONG (SHOT).** Blue and yellow label with white and black printing. Different format than L-5. One-piece box with a top flap. No product code. "D-5" h/s on a copper case. Lavender wad.
- L-7 **.22 LONG (STANDARD VELOCITY).** "WHIZ BANG". L-1 box with white Round over-label on top stating "WHIZ BANG". Contents unknown

CANADIAN INDUSTRIES Ltd.

1932-1950 issues

LR-1



LR-2



LR-3



LR-4 (a)



LR-4 (c)



LR-5



LR-6



LR-7





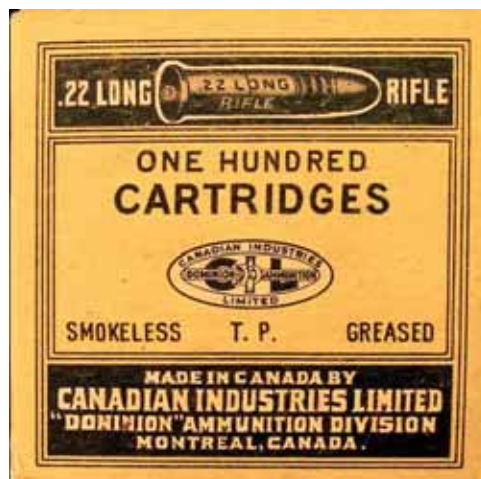
- LR-1 **.22 LONG RIFLE (STANDARD VELOCITY).** "SUPER CLEAN, SMOKELESS GREASED". Yellow and blue box with white and blue printing. "D-5" h/s on a copper case. Lead bullets. Variations noted:
- (a) Buff two-piece, full cover box. Full wrap-around end label. No product code. No lettering on cartridge on the top.
 - (b) Same as (a) except the drawing of the cartridge on the top now has .22 LONG RIFLE printed on it.
 - (c) One-piece box with end flaps. Product code TT-50 on the inside of one end flap.
 - (d) Same as (c) except the trademark logo does not have CANADA INDUSTRIES LTD in it.
 - (e) Same as (c) except the bottom has military markings.
- LR-2 **.22 LONG RIFLE (STANDARD VELOCITY).** "SUPER CLEAN, SMOKELESS DRY LUBRICATED BULLETS". Yellow and blue box with white and blue printing. One-piece box with end flaps. Product code TT-51 on inside of one end flap. "d-5" h/s on a copper case. Lead bullets
- LR3 **.22 LONG RIFLE (MILITARY).** "SUPER CLEAN, SMOKELESS GREASED". Blue and cream colored box with blue and cream printing. One-piece box with end flaps. Product code TT-59 on the inside of one end flap. "D-5" h/s on a copper case. Lead bullets. Bottom reads THIS AMMUNITION IS THE PROPERTY OF THE CANADIAN GOVERNMENT.
- LR-4 **.22 LONG RIFLE (EXPORT?)** "SUPER CLEAN SMOKELESS GREASED". White box with blue printing. "D-5" h/s on a copper case. Lead bullets. Variations noted:
- (a) Buff two-piece, full cover box. Full wrap-around label.
 - (b) White one-piece box with end flaps..
 - (c) Buff box with end flaps.
- LR-5 **.22 LONG RIFLE (HIGH VELOCITY).** "WHIZ BANG, GRAPHITED BULLETS" One-piece box with end flaps. Product code 167 on the inside of one end flap. "D-5" h/s on a nickel washed brass case. Lead bullets.
- LR-6 **.22 LONG RIFLE (HIGH VELOCITY).** "WHIZ BANG, DRY LUBRICATED BULLETS". Red, yellow and blue box with red, white and black printing. One-piece box with end flaps. Product code TT-52 on one end flap. "D-5" h/s on a brass case. Lead bullets.
- LR-7 **.22 LONG RIFLE (HIGH VELOCITY HOLLOW POINT).** "WHIZ BANG, DRY LUBRICATED MUSHROOM". Same as LR-6 except for the MUSHROOM wording on the top and ends. Product code TT-54 on end flap.

1932-1950 issues

LR-9



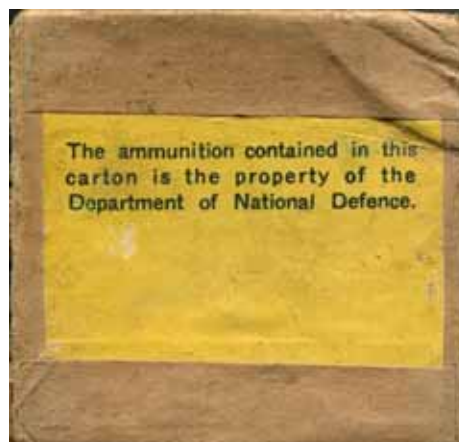
LR-9(c)



LR-9(e)



LR-10



LR-11





LR-9 **.22 LONG RIFLE (MILITARY).** "SMOKELESS GREASED". Box of 100. Yellow and blue label with white and blue printing. Buff two-piece, slide in tray style of a box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets. Military markings on the bottom. Variations noted:

- (a) Only with military markings on the bottom. Buff box.
- (b) Same as (a) except a yellow box.
- (c) Yellow box. TP printed on the top.
- (d) Same as (c), except a one-piece box with tabs on the ends.
- (e) Same as (d), except the TP has been rubber stamped on the top.

NOTE: The TP stands for "Training Purposed".



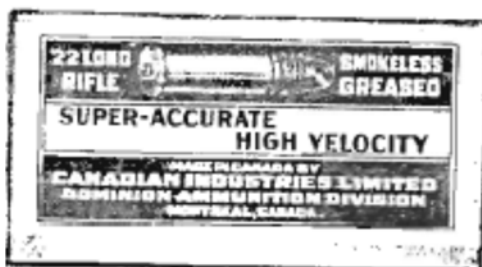
LR-10 **.22 LONG RIFLE (MILITARY).** Yellow label with black printing. Buff two-piece box with a slip in tray. "D-5" h/s on a copper case. Lead bullets. These boxes were produced for the military during 1933.

LR-11 **.22 LONG RIFLE (TARGET).** "SUPER ACCURATE". Red and yellow label with white and red printing. Buff two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.

CANADIAN INDUSTRIES Ltd.

1932-1950 issues

LR-12



LR-13



LR-14



LR-15



XL-1



XL-2



WA-1



WRF-1



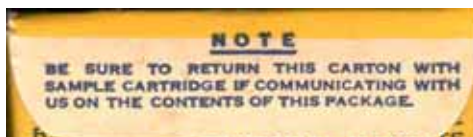


- LR-12 **.22 LONG RIFLE (TARGET).** "SUPER ACCURATE HIGH VELOCITY". Blue and yellow label with white and yellow printing. Buff one-piece, full cover box. Full wrap-around label. "D-5" h/s on a copper case. Lead bullets.
- LR-13 **.22 LONG RIFLE (TARGET).** "SUPER ACCURATE LESMOK POWDER". Brown-red box with white and brown-red printing. One-piece box with end flaps. No product code. "D-5" h/s on a copper case. Lead bullets.
- LR-14 **.22 LONG RIFLE (TARGET).** "CENTRAL V's". Red and yellow box with black and blue printing. One-piece box with end flaps. Product code TT-56 on the inside on one end flap. "D-5" h/s on a copper case. Lead bullets.
- LR-15 **.22 LONG RIFLE (TARGET).** "BISLEY". Yellow and blue box with red, white and black printing. One-piece box with end flaps. Product code TT-55 on the inside of one end flaps. "D-5" h/s. Lead bullets. Variations noted:
- (a) No quotes around BISLEY on top. Nickel washed brass cases.
 - (b) Same as (a) but brass case.
 - (c) Same as (b) but with quotes around "BISLEY".



- XL-1 **.22 EXTRA LONG.** "LESMOK POWDER". Red and Straw yellow label with white and red printing. Details are unknown.
- XL-2 **.22 EXTRA LONG.** "SUPER CLEAN". Yellow and blue box with white and blue printing One -piece box with a top flap. No product code. "D-5" h/s on a copper case. Lead bullets.
- WA-1 **.22 WIN. AUTO.** "SUPER CLEAN". Blue and yellow label with blue and white printing. "D-5" h/s on a copper case. Lead bullets. Variations noted:
- (a) Buff, two-piece, full cover box. Full wrap-around end label. Full wrap-around end label.
 - (b) One-piece box with a top flap. End reads 45 GRAIN BULLET, SUPER-CLEAN, SMOKELESS.
 - (c) One-piece box with a top flap. Ends read SUPER CLEAN, SMOKELESS, GREASED.
- WRF-1 **.22 WIN. RIM FIRE.** "SUPER-CLEAN". Blue and yellow label with blue and white printing. "D-5" h/s on a copper case. Lead bullets. Variations noted:
- (a) Buff, two-piece, full cover box. Full wrap-around end label.
 - (b) One-piece box with a top flap. End reads 45 GRAIN BULLET, SUPER-CLEAN, SMOKELESS.
 - (c) One-piece box with a top flap. Ends read SUPER CLEAN, SMOKELESS, GREASED.

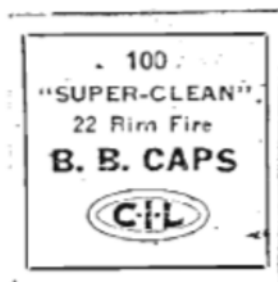
Note on flap.



CANADIAN INDUSTRIES Ltd.

1950-1956 issues

BB-1



S-1



S-2



S-3



L-1



"A"



"B"



"C"



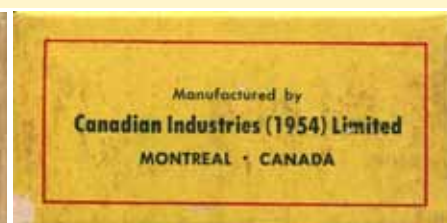
"D"



"E"



"F"



CIL-3

C-I-L



In 1950, C.I.L. introduced both a new trademark and a new style of boxes. There is now no reference to the Dominion Ammunition Div. In 1954, the government ordered the DuPont family to dispose of their interest in C.I.L. This created a name change which was reflected by the 1954 on the bottom of the box. The first of these boxes were rubber stamped by hand.



- BB-1 **.22 B.B. CAPS.** "SUPER CLEAN:". Buff box with blue printing. One-piece box with top flaps. "D-5" h/s on a copper case. Lead bullets. Product code RF -1 on inside of flap. "D" bottom.
- S-1 **.22 SHORT. (HIGH VELOCITY).** "WHIZ BANG, DRY LUBRICATED". Yellow and red box with red, black and yellow printing . One-piece box with a top flap. Product code RF-11 on inside of flaps. "D-5" h/s on a brass case. Lead bullets. Variations noted:
(f) "F" bottom.
- S-2 **.22 SHORT (HIGH VELOCITY, HOLLOW POINT).** "WHIZ BANG, DRY LUBRICATED". Same as S-2, except for the MUSHROOM .format on top and ends. Product code RF-12 on inside of flaps. Variations noted:
(f) "F" bottom.
- S-3 **.22 SHORT. (STANDARD VELOCITY).** "SUPER CLEAN, DRY LUBRICATED". Yellow and red box with red, black and yellow printing. One-piece box with top flap. Product code RF-10 on inside of flap. "D-5" h/s on a brass case. Lead bullets. Variations noted:
(a) "A" bottom
(f) "F" bottom.
- L-1 **.22 LONG (HIGH VELOCITY).** "WHIZ BANG, DRY LUBRICATED". Yellow and red box with red, black and yellow printing One-piece box with top flap. Product code RF-21 on inside of flap. "D-5" h/s on a brass case. Lead bullets. Variations noted :
(a) "A" bottom..
(f) "F" bottom.

CANADIAN INDUSTRIES Ltd.

1950-1956 issues

LR-0



LR-1



LR-2



LR-3



LR-4



LR-5



LR-6





- LR-0 **.22 LONG RIFLE (STANDARD VELOCITY).** "SMOKELESS, GREASED". Yellow and blue box with white and blue printing. One-piece box with end flaps. "D-5" h/s on a brass case. Lead bullets with 3k1s. TT-50 code on flap. "B" bottom.
- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "WHIZ BANG, DRY LUBRICATED". Yellow and red box with red, black and yellow printing. One-piece box with end flaps. Product code RF-33 on the inside of top flap. "D-5" h/s on a brass case. Lead bullets. Variations:
(f) "F" bottom.
- LR-2 **.22 LONG RIFLE (HIGH VELOCITY,-HOLLOW POINT).** "WHIZ BANG, DRY LUBRICATED". Same as LR-1, except for MUSHROOM format on the top and ends. Variations noted:
(a) "A" bottom.
(f) "F" bottom.
- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY).** "SUPER CLEAN, DRY LUBRICATED". Yellow and blue box with red, yellow and black printing. One-piece box with end flaps. Product code RF-30 on inside of flap. "D-5" h/s on a brass case. Lead bullets. Variations:
(f) "F" bottom.
- LR-4 **.22 LONG RIFLE (STANDARD VELOCITY).** "SUPER CLEAN, GREASED". Blue and cream colored box with white, blue and red printing. One-piece box with end flaps. Product code RF-32 on inside of end flaps. "D-5" h/s on a brass case. Lead bullets. all boxes noted have military markings on the bottom. Variations noted:
(d) "D" bottom
(e) "E" bottom
- LR-5 **.22 LONG :RIFLE (SHOT)** "WHIZ BANG". Red and cream colored box with blue and white printing. One-piece box with end flaps. Product code T'T-60 on inside of flap. "D-5" h/s on a rose crimped brass case.
(a) "B" bottom.
(b) "C" bottom.
- LR-6 **.22 LONG RIFLE; (SHOT)** "WHIZ BANG". Yellow and red box with red, black and yellow printing. One-piece box with end flaps. Product code RF-35 on inside of the flaps. "D-5" h/s on a rose crimped brass case. Variations noted:
(f) "F" bottom.

1950-1956 issues

LR-8



LR-9





- LR-8 **.22 LONG RIFLE (TARGET)**. "BISLEY". Red and yellow box with white and black printing. One-piece box with end flaps. Product code RF-37. "D-5" h/s on a brass case. Lead bullets. "F" bottom. 1955
- LR-9 **.22 LONG RIFLE (TARGET)**. "CENTRAL Vs". Red and yellow box-with blue and white printing. One-piece box with end flaps. Product code TT-56 on inside of end flaps. "D-5" h/s on a brass case. Lead bullets. Variations noted:
(f) "F" bottom.

1957-1960 issues

BB-1



S-1



S-2



S-3



S-4



S-5



L-1





Beginning in 1954, a study was made of the company trade mark. Two designs were selected. Both designs were the same except for a color reversal, one with white letters, the other with blue letters. This design lasted until the end of C.I.L. in 1976. This box style was the same as the 1950 to 1956 issues.



- BB-1 .22 B.B. CAPS. "SUPER CLEAN". Box of 100. Buff box with blue printing. One-piece box with top flaps. No product code. "D-5" h/s on a copper case. Lead bullet. This box has the (1954) side markings.
- S-1 .22 SHORT (BLANK). Buff box with blue printing. One-piece box with top flaps. "D-5" h/s on a brass case. Lavender wad.
- S-2 .22 SHORT (BLANK). Blue box with white printing One-piece box with top flaps. Product code RF-2 on inside of top flaps. "D-5" h/s on a brass case. Lavender wad.
- S-3 .22 SHORT (HIGH VELOCITY). "WHIZ BANG". Yellow and red box with black, red and yellow printing. One-piece box with top flap. Product code RF-11 inside of flaps. "D-5" h/s on a brass case. Lead bullet.
- S-4 .22 SHORT (HOLLOW POINT). "WHIZ BANG". Same as S-3, except for MUSHROOM format. Product code RF-12 on inside of flaps.
- S-5 .22 SHORT (STANDARD VELOCITY). "SUPER CLEAN". Yellow and-blue box with black, yellow and red printing. One-piece box with top flap. Product code RF'-10 on inside of flap. "D-5" h/s on a brass case. Lead bullet.
- L-1 .22 LONG (HIGH VELOCITY). "WHIZ BANG". Yellow and red box with black, yellow and red printing. One-piece box with top flaps. Product code RF-21 on inside of flap. "D-5" h/s on a brass case. Lead bullet.

1957-1960 issues

LR-1



LR-2



LR-3



LR-4



LR-5



LR-6(a)



LR-6(b)



LR-7



LR-8





- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "WHIZ BANG". Yellow and blue box with black, yellow and red printing.. "D-5" h/s on a brass case. Lead bullet. Variations noted:
- (a) One-piece box with top flap. Product code RF-23 on flap.
 - (b) One-piece box with end flaps. Product code RF-33 on flap.
- LR-2 **.22 LON-G RIFLE (HOLLOW POINT).** "WHIZ BANG". Same as LR-1, except for MUSHROOM format on top and ends. variations noted:
- (a) One-piece box with top flaps. Product code RF-24 on flap.
 - (b) One-piece box with end flaps. Product code RF-34 on flap.
- LR-3 **.22 LONG RIFLE (SHOT).** "WHIZ BANG". Red and yellow box with black, red and yellow printing. One-piece box with top flap. Product code RF-25 on flap. "D-5" h/s on a rose-crimped brass case. Variations noted:
- (a) One-piece box with top flaps. Product code RF-25 on flap.
 - (b) One-piece box with end flaps. Product code RF-35 on flap.
- LR- 4 **.22 LONG RIFLE (STANDARD VELOCITY).** "SUPER CLEAN, GREASED". Yellow and blue box with yellow, red and black printing. One-piece box with end flaps. Product code RF-31 on inside of end flaps. "D-5" h/s on a brass case. Lead bullet..
- LR-5 **.22 LONG RIFLE (STANDARD VELOCITY).** "SUPER CLEAN, DRY LUBRICATED". Same as LR-4, except for change in bullet finish callout on the top and a one-piece box with end flaps. Product code RF-22 on inside flaps.
- LR-6 **.22 LONG RIFLE (MILITARY).** "SUPER CLEAN, GREASED". Buff and blue box with red, white and black printing.. One-piece box with end flaps. Product code RF-32 on inside of flaps. "D-5" h/s on a brass case. Lead bullet. Military markings on the bottom. Variations noted:
- (a) Standard box.
 - (b) Standard box with RCMP hand stamped on the top.

LR-6(a) & (b) Bottom



- LR-7 **.22 LONG RIFLE (TARGET).** "BISLEY". Red and yellow box with white and black printing. One-piece box with end flaps. Product code RF-37 on inside of flaps. "D-5" h/s on a brass case. Lead bullet.
- LR-8 **.22 LONG RIFLE (TARGET).** "CENTRAL Vs" Yellow and red box black printing. One-piece box with end flaps. product code TT-56 on flap. "D-5" h/s on a brass case. Lead bullet.

1957-1960 issues

WMR-1



WA-1



WRF-1





WMR-1 **.22 WIN MAGNUM RIMFIRE (EXPERIMENTAL)**. "WHIZ BANG". Yellow and red box with red, black and yellow printing. One-piece box with end flaps. Product code RF-42 on end flaps. "D-5" h/s on a brass case. Jacketed hollow point bullet. A white label with black printing.

WA-1 **.22 WIN. AUTO.** "SUPER CLEAN". Blue and yellow box with blue and white printing. One-piece box with top flap. "D-5" h/s on a copper case. Lead bullet.

WRF-1 **.22 WIN. RIM FIRE.** "SUPER CLEAN". Blue and yellow box with blue and white printing. One-piece box with top flap. "D-5" h/s on a copper case. Lead bullet.

1961-1962 issues

S-1



S-2



S-3



L-1



LR-1



LR-2



LR-3



LR-4





Approximately 1961, C.I.L. redesigned the format of their boxes. This design was only used for about two years before the consumers warning was placed on the top in late 1962 or early 1963.



- S-1 **.22 SHORT (HIGH VELOCITY).** "WHIZ BANG". Red and yellow box with white, yellow and red printing. One-piece box with top flaps. Product code RF-11 on inside of flap. "D-5" h/s on a brass case. Lead bullet.
- S-2 **.22 SHORT (HOLLOW POINT).** "WHIZ BANG". Same as S-1, except for the MUSHROOM format. Product code RF-12 on inside of flap.
- S-3 **.22 SHORT (STANDARD VELOCITY).** "SUPER CLEAN". Blue and yellow box with white, yellow and blue printing. One-piece box with top flap. Product code RF-10 on inside of flap. "D-5" h/s on a brass case. Lead bullet.
- L-1 **.22 LONG (HIGH VELOCITY).** "WHIZ BANG". Red and yellow box with white, yellow and red printing. One-piece box with top flaps. Product code RF-21 on inside of flaps. "D-5" h/s on a brass case. Lead bullet.
- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "WHIZ BANG". Red and yellow box with white, yellow and red printing. One-piece box with top flap. Product code RF-23 on inside of flap. "D-5" h/s on a brass case. Lead bullet.
- LR-2 **.22 LONG RIFLE (HOLLOW POINT).** "WHIZ BANG". Same as LR-1, except for MUSHROOM format. Product code RF-24 on inside of flap.
- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY).** "SUPER CLEAN, GREASED". Blue and yellow box with white, yellow and blue printing. One-piece box with end flaps. Product code RF-31 on inside of end flaps. "D-5" h/s on a brass case. Lead bullet.
- LR-4 **.22 LONG RIFLE (STANDARD VELOCITY).** "SUPER CLEAN, DRY LUBRICATED" Same as LR-3, except for change in callout of bullet finish. Product code RF-22 on inside of top flaps. One-piece box with top flap.

CANADIAN INDUSTRIES Ltd.

1961-1962 issues

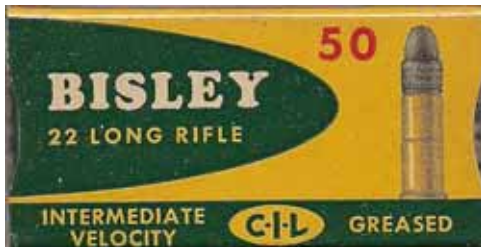
LR-5



LR-6



LR-7



C-I-L



- LR-5 **.22 LONG RIFLE (TARGET).** "MATCH". Yellow and brown-red box with red, white, yellow and brown-red printing. One-piece box with end flaps. Product code RF-36 on inside of flaps. "D-5" h/s on a brass case. Lead bullet.
- LR-6 **.22 LONG RIFLE (TARGET).** "PISTOL MATCH" Yellow and brown-red box with red, yellow, white and brown-red printing. One-piece box with end flaps. Product code RF-35 on inside of flaps. "D-5" h/s on a brass case. Lead bullet.
- LR-7 **.22 LONG RIFLE (TARGET).** "BISLEY" Yellow and green box with white, yellow and red printing. One-piece box with end flaps. Product code RF-37 on inside of flaps. "D-5" h/s on a brass case. Lead bullet.

1962-1976 issues

BB-1



S-1



S-2



S-3



L-1



LR-1



LR-2



LR-3





In late 1962, or early 1963, a warning was added to the top of the 1961 to 1962 issues. Except for the BB Caps, the SUPER CLEAN loads were replaced with the CANUCK standard velocity loads. These boxes then remained in the line until the I.V.I. take over in 1976.



- BB-1 **.22 B.B. CAPS.** "SUPER CLEAN;". Yellow and blue box with white and blue printing. Box of 100. One-piece box with top flap. No product code. "D-5" h/s on a copper case. Lead bullet.
- S-1 **.22 SHORT (HIGH VELOCITY).** "WHIZ BANG ". Red and yellow box with white, yellow and red printing. One-piece box with top flap. Product code RF-11 on inside of flap. "D-5" h/s on a brass case. Lead bullet.
- S-2 **.22 SHORT (HOLLOW POINT).** "WHIZ BANG". Same as S-1, except for MUSHROOM format.. Product code RF-12 on flap.
- S-3 **.22 SHORT (STANDARD VELOCITY).** "CANUCK". Yellow and blue box with white, yellow and blue printing. One-piece box with top flap. Product code RF-38. on flap. "D-5" h/s on a brass case. Lead bullet.
- L-1 **.22 LONG (HIGH VELOCITY).** "WHIZ BANG". Red and yellow box with white, yellow and red printing. One-piece box with top flap. Product code RF-21 on flap. "D-5" h/s on a brass case. Lead bullet.
- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "WHIZ BANG". Red and yellow box with white, yellow and red printing. One-piece box with top flap. Product code RF-23 on flap. Lead bullet. Variations noted:
- (a) "D-5" h/s on a brass case.
 - (b) "GG-4" h/s on a brass case. This is an error loading.
- LR-2 **.22 LONG RIFLE (HOLLOW POINT).** "WHIZ BANG". Same as LR-1, except top over-stamped with MUSH on top and end. Product code RF-23 on flap. "D-5" h/s on brass case.
- LR-3 **.22 LONG RIFLE (HOLLOW POINT).** "WHIZ BANG". Same as LR-1, except for regular MUSHROOM format. Product code RF-224 on flap.



1962-1976 issues

LR-4



LR-5



LR-6



LR-7



LR-8



LR-9



WA-1



WRF-1





- LR-4 **.22 LONG RIFLE (SHOT).** "WHIZ BANG". Red and yellow box with white, yellow and red printing. One-piece box with top flap. Product code RF-25 on flap. "D-5" h/s on a rose crimped brass case.
- LR-5 **.22 LONG RIFLE (STANDARD VELOCITY).** "CANUCK GREASED". ,Blue and yellow box with white, red and yellow printing. One-piece box with end flaps. Product cede RF-39 on the flap. "D-5" h/s on a brass case. Lead bullet.
- LH-6 **.22 LONG RIFLE (STANDARD VELOCITY).** "SUPER CLEAN". Same as LR-5, except for change in bullet finish callout. One-piece box with top flap. Product code RF-40 on flap.
- LR-7 **.22 LONG RIFLE (STANDARD VELOCITY).** "CANUCK, GREASED". Same as LR-5 except large box with plastic tray. Product code RF-66 on end flap.
- LR-8 **.22 LONG RIFLE (STANDARD VELOCITY).** "CANUCK, DRY LUBRICATED". Same as LR-6, except large box with a plastic tray. One-piece box with end flaps. Product code RF-65 on inside of end flap.
- LR-9 **.22 LONG RIFLE (STANDARD VELOCITY).** "CANUCK, DRY LUBRICATED, PLATED". Same as LR-8 except PLATED added to the top in red ink. Product code RF-65A on inside of flap.
- WA-1 **.22 WIN. AUTO.** "CANUCK" Yellow and blue box with white, yellow and blue printing. One-piece box with top flap. Product code on flap. "D-5" h/s on a copper case. Lead bullet.
- WRF-1 **.22 WIN. RIM FIRE.** "CANUCK" Yellow and blue box with white, yellow and blue printing. One-piece box with top flap. Product code on flap. "D-5" h/s on a copper case. Lead bullet.

1967-1976
IMPERIAL issues

S-1



S-2



S-3



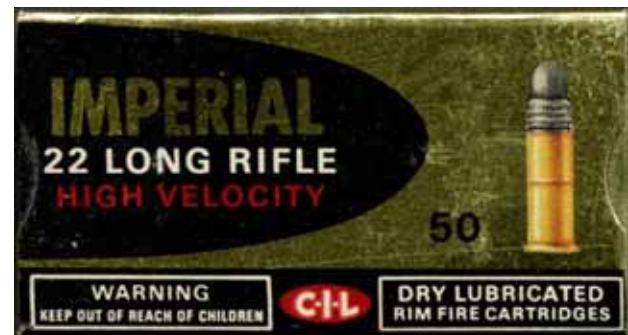
L-1



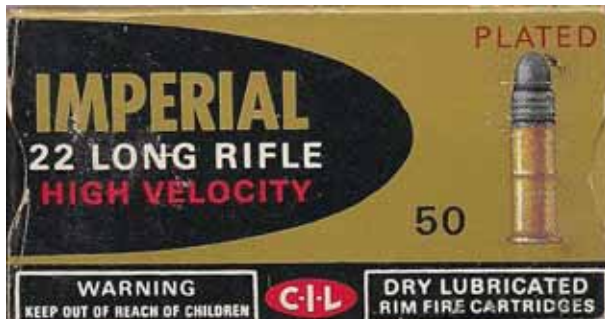
L-2



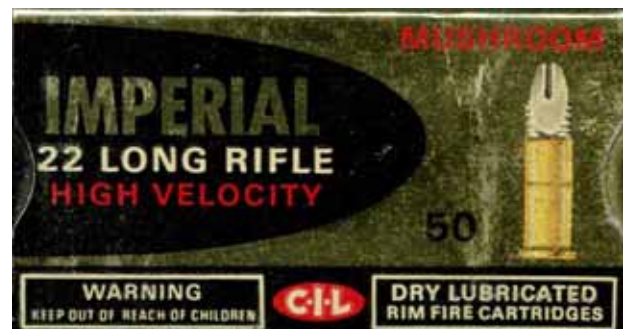
LR-1



LR-2b



LR-3



CANADIAN INDUSTRIES Ltd.

1967-1976
IMPERIAL Issues



In 1976 C.I.L. introduced a new line of packaging which allowed the cartridges to be placed in a tray heads up to prevent damage. This also included the introduction of copper plating of the bullet. These boxes remained in the product line until 1976.



- S-1 .22 SHORT (HIGH VELOCITY). Gold and black box with white and red printing. One-piece box with top flap. Product code RF-71 on top flap. "D-5" h/s on a brass case. Lead bullet.
- S-2 .22 SHORT (HIGH VELOCITY). "PLATED". Same as S-1 except for copper washed bullets. Product code RF-71A on flap.
- S-3 .22 SHORT (HOLLOW POINT). Same as S-1 except for MUSHROOM format. Product code RF-72 on top flap.
- L-1 .22 LONG (HIGH VELOCITY). Gold and black box with white and red printing. Large one-piece box with end flaps. Product code RF-64 on inside of flaps. "D-5" h/s on a brass case. Lead bullet.
- L-2 .22 LONG (HIGH VELOCITY). "PLATED". Same as L-1 except for copper washed bullets. Variations noted:
(a) Dull gold box. Product code RF-64.
(b) Bright gold box. Product code RF-64A.
- LR-1 .22 LONG RIFLE (HIGH VELOCITY). Gold and black box with white and red printing. Large one-piece box with end flaps. Product code RF-62 on inside of end flaps. "D-5" h/s on a brass case. Lead bullet.
- LR-2 .22 LONG RIFLE (HIGH VELOCITY). "PLATED" Same as LR-1 except for copper washed bullets. Variations noted:
(a) Bright gold box. Product code RF-62.
(b) Dull gold box. Product code RF-62A.
- LR-3 .22 LONG RIFLE (HOLLOW POINT). Same as LR-1, except for MUSHROOM format. Product code Rf-63 on inside of flaps.

CANADIAN INDUSTRIES Ltd.

1967-1976
IMPERIAL issues

LR-4



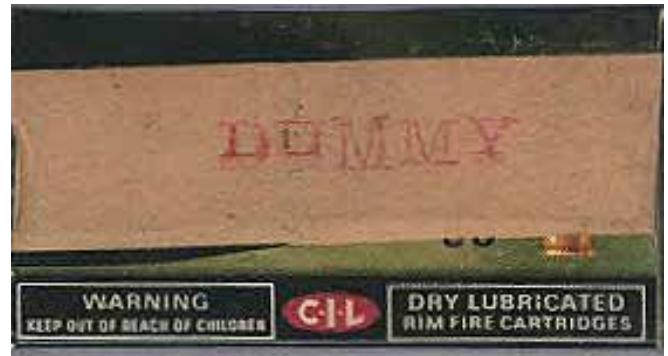
LR-5



LR-6



LR-7





- LR-4 **.22 LONG RIFLE (HOLLOW POINT).** "PLATED". Same as LR-2 except box now states HOLLOW POINT in place of MUSHROOM. Top now states PLATED. Copper washed bullets. Product code RF-63A. Variations noted!
- (a) Dull gold box.
 - (b) Bright gold box.
- LR-5 **.22 LONG RIFLE (TARGET).** "MATCH". Gold and black box with red, white and black printing. One-piece box with end flaps. Product code RF-61 on inside of flaps. "D-5" h/s on a brass case. Lead bullet.
- LR-6 **.22 LONG RIFLE (TARGET).** "PISTOL MATCH". Gold and black box with red, white and black printing. Large, one-piece box with end flaps. Product code RF-60 on inside of flaps. "D-5" h/s on a brass case. Lead bullet.
- LR-7 **.22 LONG RIFLE (DUMMY).** LR-1 box with brown over-label with red printing stating "DUMMY". Brass case with hole in head. "D-4" h/s

CANADIAN INDUSTRIES Ltd.

1972-1976
IMPERIAL Plastic Box Issues

Box Side (S-1, L-1, LR-1, LR-2)



Left end in English. Right end in French.

S-1



L-1



LR-1



LR-2



LR-3



LR-4





Approximately 1972, C.I.L. started packaging their .22s in plastic boxes. These boxes remained in the line until the I.V.I. takeover.



- S-1 **.22 SHORT (HIGH VELOCITY).** Dull gold label with black, white and red printing. Clear plastic box and a clear plastic lid. "D-5" h/s on a brass case. Copper washed lead bullets.
(a) Small CIL logo
(b) Large CIL logo
- L-1 **.22 LONG (HIGH VELOCITY).** Dull gold label with black, white and red printing. Clear plastic box with a clear plastic lid. "D-5" h/s on a brass case. Copper washed lead bullet.
(a) Small CIL logo
(b) Large CIL logo
- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** Dull gold label with black, red and white printing. Clear plastic box with a clear plastic lid. "D-5" h/s on a brass case. Copper washed lead bullet.
(a) Small CIL logo
(b) Large CIL logo
- LR-2 **.22 LONG. RIFLE (HOLLOW POINT).** Same as LR-1 except for the hollow point wording on the ends.
(a) Small CIL logo
(b) Large CIL logo
- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY).** "TARGET". Yellow label with, white and red printing. Clear plastic box with & clear plastic lid. "D-5" h/s on a brass case. Copper washed lead bullet.
(a) Small CIL logo
(b) Large CIL logo
- LR-4 **.22 LONG RIFLE (MILITARY).** White label with black printing. Clear plastic box with a clear plastic lid. "D-5" h/s on a brass case. Copper washed lead bullet. Side reads PROPERTY OF D.N.D.

SMALL CIL LOGO

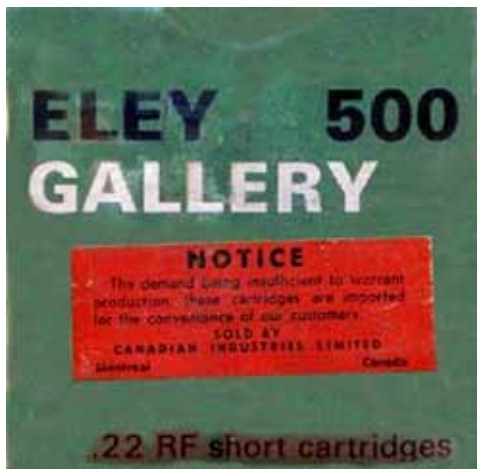


LARGE CIL LOGO

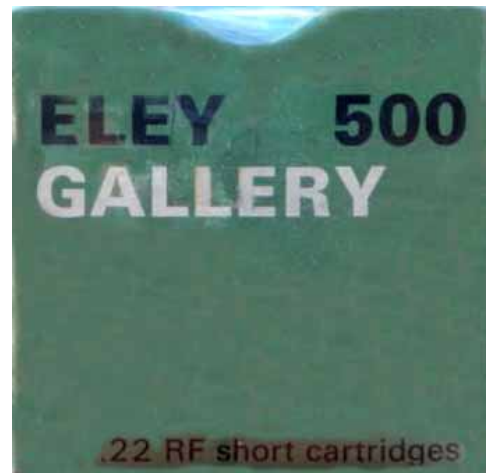


Unclassified Misc.

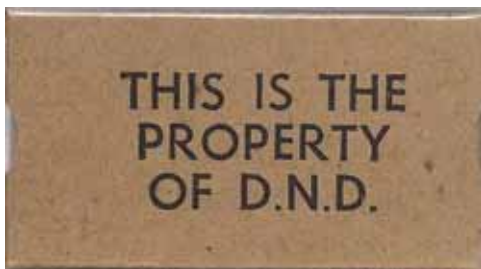
S-1



S-2



LR-1



LR-2



LR-3



WMR-1



WMR-2



Unclassified Misc.

S-1 **.22 SHORT (GALLERY).** "ELEY". Box of 500. Green box with black and white printing. One-piece box with flaps. "E-24" h/s on a brass case. Lead bullet. Red label with black printing added to front stating

NOTICE

THE DEMAND BEING INSUFFICIENT TO WARRANT PRODUCTION. THESE CARTRIDGES ARE IMPORTED FOR THE CONNIVANCE OF THE CUSTOMER.

S-1 **.22 SHORT (GALLERY).** "ELEY". S-1 without over-label.

LR-1 **.22 LONG RIFLE (MILITARY).** Buff box with black printing. One-piece box with end flaps. "D-5" h/s on a brass case. Lead bullets. Side reads 50 CTGS .22 BALL LONG RIFLE.

LR-2 **.22 LONG RIFLE (MILITARY).** "THIS IS THE PROPERTY OF D.N.D.". White box with black printing. "D-5" h/s on a brass case. Lead bullet. Product code RF-32 on inside of end flaps.

LR-3 **.22 LONG RIFLE (MILITARY)** "THIS IS THE PROPERTY OF D.N.D.". Same as LR-2, except a Kraft colored box.

WMR-1 **.22WIN. RIMFIRE MAGNUM.** "WINCHESTER" This is a standard Winchester box as produced in the U.S.A. A red label has been added to the top stating

NOTICE

THE DEMAND BEING INSUFFICIENT TO WARRANT PRODUCTION. THESE CARTRIDGES ARE IMPORTED FOR THE CONNIVANCE OF THE CUSTOMER.

WMR-2 **.22 WIN. MAGNUM RIMFIRE (NEW PRIMED EMPTY CASES).** Buff box with black printing . One-piece box with top flap. "D-5" h/s on a. brass case.

DOMINION CARTRIDGE Co Ltd

1890-1906
"BEAVER ERA" Boxes

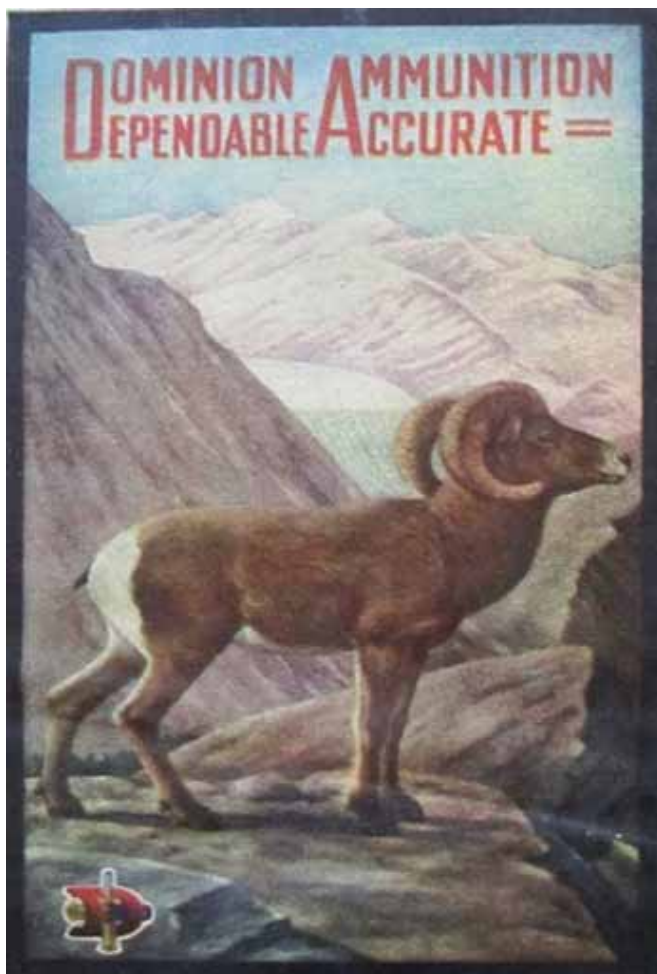
LR-1



WRF-1





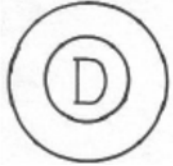
Dominion



DOMINION CARTRIDGE Co Ltd

1890-1906
"BEAVER ERA" Boxes

It is not known when Dominion started producing .22s, but it was sometime before 1890 when they registered the beaver trade mark. .22 boxes without the beaver on the top of the box are assumed to have been produced before 1890.

D-1	D-5	D-7
		

LR-1 **.22 LONG RIFLE.** Red label with black printing. Buff box with a red overlay on top. Buff side sealing label with black printing. Two-piece, half-split box. "D-5" h/s on a copper case.

WRF-1 **.22 WIN. RIMFIRE.** Red label with black printing. Two-piece, half-split box. Paper overlay on the top. Buff side sealing label with black printing. "D-5" h/s on a copper case.

1890-1906
"BEAVER ERA" Boxes

BB-1



BB-2



CB-1



Dominion

DOMINION CARTRIDGE Co Ltd

1890-1906 "BEAVER ERA" Boxes



Dominion registered the beaver trade mark in 1890 and it is assumed that they placed this logo into production in the early part of the 1890s. Their style of beaver changed over the years as well as the type of boxes they used. The Dominion Paper Co. boxes were probably used after the half-split boxes and these were replaced by the round cornered boxes a short time before the bent "D" trade mark was introduced in 1906.

Ornate Tail



Plain Tail



Checkered Tail



- BB-1 **.22 B.B. CAPS.** "ROUND BALL, FULMINATE" Box of 100. Buff box with red label and black printing. One-piece box with flaps. "D-5" h/s on a copper case. Lead bullets. MONTREAL address on
- BB-2 **.22 B.B. CAPS.** "CONICAL BALL". Box of 100. Red box with black printing. Two-piece, half-split box. No h/s on a copper case. Lead bullets.
- CB-1 **.22 C.B. CAPS.** Box of 100. Red box with black printing. Two-piece, half-split box. "D-5" h/s on a copper case. Lead bullets. Ornate tail beaver.

DOMINION CARTRIDGE Co Ltd

1890-1906
"BEAVER ERA" Boxes

S-1



S-2



S-3



S-4



S-5



S-6



Dominion

1890-1906 "BEAVER ERA" Boxes

- S-1 **.22 SHORT (BLANK).** Buff box with black printing. One-piece box with flaps. Bulk packed box of 50. "D-5" h/s on a copper case. Lavender wad. Ornate tail beaver.
- S-2 **.22 SHORT (BLANK).** Same as S-1 except the box now has a checkered border around it. Ornate tail beaver.
- S-3 **.22 SHORT.** Red label with black printing. Buff, two-piece, half-split box with a paper overlay. Buff side sealing label with black printing. Lead bullets. Variations noted:
(a) MONTREAL address on the top. No h/s on a copper case. A ornate tail beaver.
(b) MONTREAL, CANADA address on the top. This is probably a later box than (a). "D" h/s. Ornate tail beaver.
- S-4 **.22. SHORT.** Red box with white printing. Dominion Paper Co. box, two-piece full cover. "D-5" h/s on a copper case. Lead bullets. Variations noted:
(a) Plain tail beaver.
(b) Checkered tail beaver.
- S-5 **.22 SHORT.** Red label with white printing. Round cornered A blue, two-piece half-split box. "D-5" h/s on a copper case. Lead bullets. Checkered tail beaver. Red side sealing label.
- S-6 **.22 SHORT.** "SMOKELESS GREASELESS". Purple label with white printing. Round cornered, two-piece, half-split box. "D-5" h/s on a copper case. Lead bullets. Checkered tail beaver.

Dominion Paper Co. Bottom



1890-1906
"BEAVER ERA" Boxes

L-1



L-2 (b)



L-2 (c)



L-3



L-4

NO IMAGE
AVAILABLE

L-5 (a)



L-6



1890-1906 "BEAVER ERA" Boxes

- L-1 **.22 LONG.** Red label with black printing. Buff, two-piece, half-split box. Buff overlay label on the top. Buff, side sealing label with black printing. No h/s on a copper case. Lead bullets. Variations noted:
- (a) Top reads MONTREAL address. Plain tail beaver.
 - (b) Top reads MONTREAL, CANADA address. No label on the bottom of the box. Ornate tail beaver.
 - (c) Same as (b) except the bottom now has a label on it.
- L-2 **.22 LONG.** Red box with white printing. Dominion Paper Co. box. Two-piece full cover box. "D-5" h/s on a copper case. Lead bullets, Variations noted:
- (a) Ornate tail beaver. The cartridge on the top has "D" h/s.
 - (b) Plain tail beaver. No h/s on the cartridge on top.
 - (c) Checkered tail beaver.
- L-3 **.22 LONG.** "SMOKELESS GREASELESS". Green label with white printing. Dominion Paper Co. box. Two-piece, full cover. "D-5" h/s on a copper case. Lead bullets. Plain tail beaver.
- L-4 **.22 LONG (SHOT).** Red label with black printing. Buff, two-piece, half-split box. Buff overlay label on top. Buff, side sealing label with black printing. No h/s on a copper case. Lavender wad. Top reads MONTREAL, CANADA. Ornate tail beaver.
- L-5 **.22 LONG (SHOT).** Red box with white printing. Dominion Paper Co. box. Two-piece full cover. "D-5" h/s on a copper case. Lavender wad. Variations noted:
- (a) Red box. Plain tail beaver.
 - (b) Maroon colored box. Plain tail beaver.
- L-6 **.22 LONG (SHOT).** Red box with black printing. Two-piece full cover. "D-5" h/s on a copper case. Lavender wad. Plain tail beaver. Variations noted:
- (a) Light red box. .
 - (b) Dark red box

1906-1928
BENT "D" Boxes

LR-1



XL-1



1890-1906 "BEAVER ERA" Boxes

- LR-1 **.22 LONG RIFLE.** Red and cream colored box with cream colored printing. Dominion Paper Co. box. Two-piece, full cover box. "D-5" h/s on a copper case. Checkered tail beaver.
- XL-1 **.22 EXTRA LONG.** Red and cream colored box with cream colored printing Dominion Paper Co. box. Two-piece, full cover box. "D-5" h/s on a copper case.
- (a) Checkered tail beaver.
 - (b) Plain tail beaver



1906-1928
BENT "D" Boxes

BB-1



BB-2



BB-3



BB-4



Dominion

1906-1928 BENT "D" Boxes



In 1916 Dominion changed their trademark from the beaver to the logo with bent "D" intertwined with a 303 and a shot shell . This trademark was used until 1928. This period saw the introduction of their special target loadings.

- BB-1 **.22 B.B. CAPS.** Buff box with green printing. Bulk packed box of 100. One-piece box with top flaps. "D-5" h/s on a copper case. Lead bullets.
- BB-2 **.22 B.B. CAPS.** "IMPROVED B B CAPS". Buff box with green printing. Bulk packed box of 100. Buff, one-piece box with top flaps. No product code. "D-5" h/s on a copper case with 1K.
- BB-3 **.22 B.B. CAPS.** "IMPROVED B B CAPS". Buff box with red printing. Bulk packed box of 100. Buff, one-piece box with top flaps. No product code. "D-5" h/s on a copper case with 1K.
- BB-4 **.22 B.B. CAPS.** "IMPROVED B B CAPS". Same as BB-3 except a slightly different format to the printing.

DOMINION CARTRIDGE Co Ltd

1906-1928
BENT "D" Boxes

S-1



S-1.1



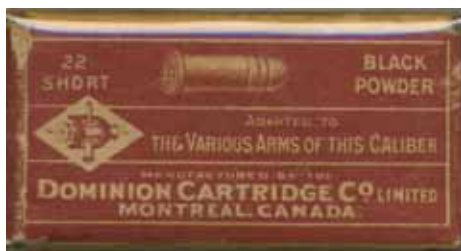
S-2 (a)



S-2 (b)



S-2.1



S-3 (a)



S-5



S-4



Dominion

1906-1928 BENT "D" Boxes

- S-1 **.22 SHORT.** "BLACK". Red label with black printing. Two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- S-1.1 **.22 SHORT.** "BLACK". Same as S-1 but different font and larger logo.
- S-2 **.22 SHORT.** "BLACK POWDER". Red label with white printing. Greenish-blue, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets. Variations noted:
(a) Label marked the MORTIMER CO.
(b) Label not marked as to the printer.
- S-2.1 **.22 SHORT.** "BLACK POWDER". Red label with white printing and red "D" in logo. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- S-3 **.22 SHORT.** "LESMOK POWDER". Red and straw-yellow label with white and red printing. Two-piece, full cover box. Full wraparound end label. "D-5" h/s on a copper case. Lead bullets. Variations noted:
(a) THE MORTIMER Co. printed on the label. Red "D" in logo.
(b) Same as (a), except bright yellow and red label.
(c) The MORTIMER CO. printed on the label. White "S" in logo. Blue-green box.
(d) Without printers name on label. White "D" in logo. White box.
- S-4 **.22 SHORT.** "SMOKELESS GREASELESS". Grey label with red and grey printing. Two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case.
- S-5 **.22 SHORT.** "SMOKELESS GREASELESS". Basically the same as S-4 except a box of 100 cartridges.

*THE MORTIMER Co.
Printed on the bottom left edge of top label.*



DOMINION CARTRIDGE Co Ltd

1906-1928
BENT "D" Boxes

S-6



S-7



S-8



S-10



S-11



Dominion

1906-1928
BENT "D" Boxes

- S-6 **.22 SHORT.** "SMOKELESS GREASELESS". Red and grey label with white and red printing. Full wrap-around end flaps. Two-piece full cover box. "D-5" h/s on a copper case. Lead bullets. Variations noted:
- (a) Label marked the MORTIMER CO. Red "D" in logo. White box.
 - (b) Same as (a) except with no printers name on label.
 - (c) Label marked THE MORTIMER CO. White "D" in logo. Blue-green box.
 - (d) Same as (c) except a white box.



- S-7 **.22 SHORT.** "SMOKELESS GREASELESS". Red and grey label with white and red printing. box of 100 cartridges. Two-piece, full cover box. Green box. White "D" in logo. "D-5" h/s on a copper case. Lead bullets.
- S-8 **.22 SHORT.** "SMOKELESS GREASELESS". Same as S-6 (b) except the label is now bright blue and bright yellow. The "D" in the logo is now blue. #105 on the bottom.
- S-10 **.22 SHORT (HOLLOW POINT).** "SMOKELESS MUSHROOM, SUPER CLEAN". Bright blue and bright yellow label with white and red printing. The label is overprinted SUPER CLEAN. Buff two-piece, full cover box. Label marked THE MORTIMER CO. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- S-11 **.22 SHORT.** "SUPER CLEAN, SMOKELESS GREASELESS". Yellow and blue label with white and blue printing. Buff, two-piece, full cover box. No printers name on the label. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.

DOMINION CARTRIDGE Co Ltd

1906-1928
BENT "D" Boxes

L-1



L-2



L-3



L-4 (a)



L-5



L-6




L-7



Dominion

1906-1928 BENT "D" Boxes

- L-1 **.22 LONG.** "BLACK POWDER". Red label with black printing. two-piece, full cover box. THE MORTIMER CO. on the label. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- L-2 **.22 LONG.** "LESMOK POWDER". Red and straw-yellow label with white and red printing. Buff, two-piece, full cover box. The MORTIMER CO. printed on the label. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- L-3 **.22 LONG (HOLLOW POINT).** "LESMOK POWDER". Same as L-2, except for MUSHROOM wording on the top and ends.
- L-4 **.22 LONG.** "SMOKELESS GREASELESS". Red and grey label with white and red printing. Buff, two-piece, full cover box. Full wrap-around end label. Buff, two-piece, full cover box. "D-5" h/s on a copper case. Lead bullets. Variations noted:
 (a) Label reads THE MORTIMER CO.
 (b) No printers name on the label.
- 
- L-5 **.22 LONG.** "SMOKELESS GREASELESS". Blue and yellow label with white and blue printing. White, two-piece, full cover box. No printers name on the label. Two-piece, full cover box. "D-5" h/s on a copper case. Lead bullets.
- L-6 **.22 LONG.** "SUPER CLEAN". Blue and bright yellow label with blue and yellow printing. Buff, two-piece box with a full cover. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- L-7 **.22 LONG (SHOT).** Red label with white printing. Buff, two-piece, full cover box. No printers name on the label. Full wrap-around end label with 57 on the bottom. "D-5" h/s on a copper case. Lavender wad. Variations noted:
 (a) White "D" in logo.
 (b) Red "D" in logo.

DOMINION CARTRIDGE Co Ltd

1906-1928
BENT "D" Boxes

LR-1



LR-2



LR-3



LR-4 (a)



LR-4 (b)



LR-4.1 (a)



LR-5



LR-6



LR-7



Dominion

1906-1928
BENT "D" Boxes

- LR-1 **.22 LONG RIFLE.** Red label with white printing. Blue, two-piece, full cover box. Full side and end labels. "D-5" h/s on a copper case. Lead bullets with 3K,1S.
- LR-2 **.22 LONG RIFLE.** "BLACK POWDER". Red label with white printing. Light blue, two-piece, full cover box. Full wrap-around end label. The label is marked THE MORTIMER CO. "D-5" h/s on a copper case. Lead bullets.
- LR-3 **.22 LONG RIFLE.** "LESMOK POWDER". Red and straw-yellow label with white and red printing. Two-piece, full cover box. Full wrap-around end label. The label is marked THE MORTIMER CO. "D-5" h/s on a copper case. Lead bullets. Variations noted:
 (a) White box.
 (b) Blue box.
- LR-4 **.22 LONG RIFLE (HOLLOW POINT)** "LESMOK MUSHROOM". Red and bright yellow label with white and red printing. Buff two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets. 303 cartridge in logo. Variations noted:
 (a) 303 cartridge in logo
 (b) 30-06 cartridge in logo.
- LR-4.1 **.22 LONG RIFLE (HOLLOW POINT)** "LESMOK MUSHROOM". Red and gray label with white and red printing. Buff two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- LR-5 **.22 LONG RIFLE.** "SMOKELESS POWDER". Red and gray label with red and white printing. Two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets. Variations noted:
 (a) No printers name on label. White box. Red "D" in logo.
 (b) The MORTIMER CO. on label. Green box. Red "D" in logo.
 (c) No printers name on label. Green box. Red "D" in logo.
 (d) No printers name on label. White box. White "D" in logo.
 (e) THE MORTIMER CO. on label. Green box. White "D" in logo.



- LR-6 **.22 LONG. RIFLE (HOLLOW POINT).** "SMOKELESS POWDER MUSHROOM". Red and gray label with red and white printing. Full cover, two-piece box. Full wrap-around end label. White box. Red "D" in logo. "D-5" h/s on a copper case. Lead bullets. MUSHROOM over-stamped on the top.
- LR-7 **.22 LONG RIFLE (HOLLOW POINT).** "SMOKELESS POWDER MUSHROOM". Same as LR-6 except the MUSHROOM format is now part of the label.

DOMINION CARTRIDGE Co Ltd

1906-1928
BENT "D" Boxes

LR-8



LR-9



LR-10



LR-11



LR-12



LR-14



LR-15



Dominion

DOMINION CARTRIDGE Co Ltd

1906-1928 BENT "D" Boxes

- LR-8 **.22 LONG RIFLE.** "SUPER CLEAN GREASED". Yellow and blue label with blue and white printing. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- LR-9 **.22 LONG RIFLE.** "SUPER CLEAN, SMOKELESS GREASED". Same as LR-8 except a different format to the top. This label now states that DOMINION CARTRIDGE CO. LTD. is a SUBSIDIARY OF CANADIAN INDUSTRIES LTD.
- LR-10 **.22 LONG RIFLE (HOLLOW POINT).** Same as LR-9 except for the MUSHROOM format to the top and ends.
- LR-11 **.22 LONG RIFLE (TARGET).** "SUPER ACCURATE". Bright yellow and red label with white and red printing. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Variations noted:
- (a) Label reads THE MORTIMER CO.
 - (b) No printers name on the label.



- LR-12 **.22 LONG RIFLE (TARGET).** "SUPER ACCURATE, SUPER CLEAN PRIMING". Bright Yellow and red label with white and red printing. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets. No reference to the printer. The label now states DOMINION is a SUBSIDIARY OF C.I.L.
- LR-14 **.22 LONG RIFLE.** "SMOKELESS GREASELESS". Box of 100. Yellow and blue label with white and blue printing. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets. Most of these 100 round boxes were produced for the Canadian military with their markings on the side of the box.
- LR-15 **.22 LONG RIFLE.** "SMOKELESS GREASELESS". Same as LR-14 except for small font size changes and bent "D" is solid red.

1906-1928
BENT "D" Boxes

XL-1 (f)



WA-1



WA-2



1906-1928
BENT "D" Boxes

XL-1 **.22 EXTRA LONG.** "BLACK POWDER". Red label with white printing. Blue-green box, two-piece, full cover. Full wrap-around end label. Label reads the MORTIMER CO. "D-5" h/s on a copper case. Lead bullets.

- (a) Buff colored box. Red "D" in logo
- (b) Blue colored box. Red "D" in logo
- (c) Blue colored box. White "D" in logo
- (d) Blue colored box. Red "D" in logo, no Mortimer
- (e) Buff colored box. White "D" in logo, no Mortimer
- (f) Buff colored box. Red "D" in logo. 30-06 ctg., Mortimer on label



WA-1 **.22 WIN. AUTO.** "SMOKELESS GREASED". Red and grey label with white and red printing. Blue-green, two-piece, full cover box. Grey side label with red printing. Code 29 on the bottom. "D-5" h/s on a copper case. Lead bullets.

WA-2 **.22 WIN. AUTO.** "SMOKELESS GREASELESS". Same as WA-1 except a different format to the top.

Note: The MORTIMER CO. was the company that printed at least part of the labels for Dominion during this period.

DOMINION CARTRIDGE Co Ltd

1906-1928
BENT "D" Boxes

WRF-1



WRF-2



WRF-3



Dominion

1906-1928
BENT "D" Boxes

- WRF-1 **.22 WIN.RIM FIRE.** "BLACK POWDER". Red label black printing. Blue-green box, two-piece, full cover. Red side label with white printing. No code on the bottom. Contents unknown.
- WRF-2 **.22 WIN.RIM FIRE.** "SMOKELESS GREASELESS". Red and grey label with white and red printing. Blue-green, two-piece, full cover box. Full wrap-around end lapel. Product code 93 on the bottom. "D-5" h/s on a copper case with 1K. Lead bullets.
- WRF-3 **.22 WIN.RIM FIRE.** "SMOKELESS GREASELESS". Blue and yellow label with white and blue printing. Blue-green, two-piece, full cover box. Full wrap-around end lapel. "D-5" h/s on a copper case. Lead bullet.

DOMINION CARTRIDGE Co Ltd

1927-1929
SUBSIDIARY Boxes

L-1



XL-1



WA-1



LR-1



LR-2



Dominion

DOMINION CARTRIDGE Co Ltd

1927-1929 SUBSIDIARY Boxes

Sometime about 1927 Dominion started to produce ammunition UNDER THE NEW Canadian Industries Limited ownership. These boxes were marked SUBSIDIARY OF C.I.L. and are considered transitional boxes. This was a two year production that lasted until about 1929, when Dominion was turned into a division of C.I.L.



Some B&W images and descriptions are from Don Blyth & Tony Dunn's 1991
"The .22 Rimfires of Canada".

Black Powder Issues

- L-1 **.22 LONG (SHOT).** Red label with white printing. Buff, two-piece, full cover box. No printers name on the label. Full wrap-around end label. The "D" in logo is red. "D-5" h/s on a copper case. Lead bullet.
- XL-1 **.22 EXTRA LONG.** "BLACK POWDER". Red label with white printing. Buff box, two-piece, full cover. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets. 1928 box.

Red & Gray Issue

- WA-1 **.22 WIN. AUTO.** "SMOKELESS GREASED". Red and grey label with white and red printing. Blue-green, two-piece, full cover box. Grey side label with red printing. Code 29 on the bottom. "D-5" h/s on a copper case. Lead bullets.

Red & Yellow Lesmok Issues.

- LR-1 **.22 LONG RIFLE (TARGET).** "SUPER ACCURATE SUPER CLEAN". Red and yellow label with white and black printing. Buff, two-piece, full cover box. Full wrap-around end label. Two white, round over labels with red printing stating "SUPER ACCURATE" and "SUPER CLEAN PRIMING". "D-5" h/s on a copper case. Lead bullets.

Blue & Yellow Smokeless

- LR-2 **.22 LONG RIFLE (TARGET).** "SUPER ACCURATE HIGH VELOCITY". Blue and yellow label with white and black printing. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.

DOMINION CARTRIDGE Co Ltd

1927-1929
SUBSIDIARY Boxes

S-1



S-2



S-3



L-1



L-2



LR-3



LR-3.5



LR-4



Dominion

1927-1929
SUBSIDIARY Boxes

Super Clean Issues

- S-1 **.22 SHORT** "SMOKELESS GREASELESS, SUPER CLEAN". Yellow and blue label with white and blue printing. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets. Cartridge on top label is yellow.
- S-2 **.22 SHORT** "SMOKELESS GREASELESS, SUPER CLEAN". Yellow and blue label with white and blue printing. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets. Cartridge on top label is blue and white.
- S-3 **.22 SHORT (HOLLOW POINT)** "SUPER CLEAN, SMOKELESS MUSHROOM". Yellow and blue label with white and blue printing. Buff, two-piece, full cover box. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets.
- L-1 **.22 LONG** "SMOKELESS GREASLESS". Blue and bright yellow label with blue and yellow printing. Buff, two-piece box with a full cover. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets
- L-2 **.22 LONG (HOLLOW POINT)** "SMOKELESS MUSHROOM". Blue and bright yellow label with blue and yellow printing. Buff, two-piece box with a full cover. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets
- LR-3 **.22 LONG RIFLE** "SMOKELESS GREASLESS". Blue and bright yellow label with blue and yellow printing. Buff, two-piece box with a full cover. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets
- LR-3.5 **.22 LONG RIFLE** "SMOKELESS GREASLESS". Same as LR-3 but cartridge on top label is blue , GREASED is bolder and subsidiary line font is smaller
- LR-4 **.22 LONG RIFLE (HOLLOW POINT)** "SMOKELESS MUSHROOM". Blue and bright yellow label with blue and yellow printing. Buff, two-piece box with a full cover. Full wrap-around end label. "D-5" h/s on a copper case. Lead bullets

1927-1929
SUBSIDIARY Boxes

LR-5



WA-2



WA-3



1927-1929
SUBSIDIARY Boxes

LR-5 .22 LONG RIFLE. "SMOKELESS GREASELESS". 100 rd. box. Blue and bright yellow label with blue and yellow printing. Buff, two-piece box with a full cover. Full wrap-around end label. Label has the shield logo of 1928 instead of diamond. "D-5" h/s on a copper case. Lead bullets. Box dated Jan. 18 1929

WA-2 .22 WIN. AUTO. "SMOKELESS GREASELESS, SUPER CLEAN". Buff two-piece, full cover box with yellow full wrap-around label with white and blue printing. 303 ctg. In logo. "D-5" h/s on a copper case. Lead bullets. White, round sticker with red printing on top stating SUPER CLEAN PRIMING. No printer name on label.



WA-3 .22 WIN. AUTO. "SMOKELESS GREASELESS, SUPER CLEAN". Similar to WA-3 except Bent-D logo has a larger shot shell under a 30-06 ctg and TRADE MARK is in smaller font.

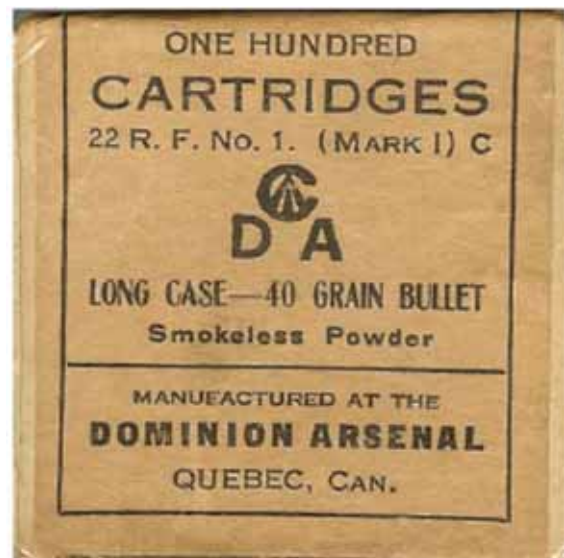


Misc. Issues

LR-1



LR-2

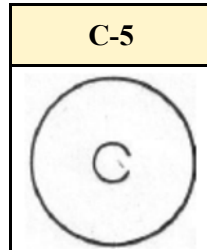


LR-3

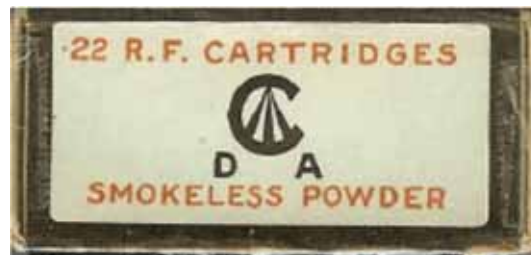


Misc. Issues

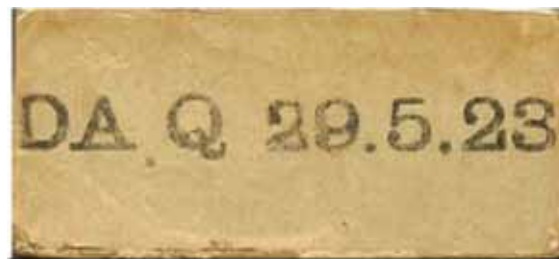
Dominion Arsenal started producing ammunition in 1880 and ended production in 1945. However they only produced .22s in the early 1920s. Boxes are very rare.



LR-1 **.22 LONG RIFLE (MILITARY).** "SMOKELESS" Box of 100. Red, white and black printing on a red label. Kraft, two-piece, half-split box. No product code. The box is dated 1921. "C-5" h/s on a copper case. Lead bullets.



LR-2 **.22 LONG RIFLE (MILITARY).** "SMOKELESS" Box of 100. Tan label with black print. Green, push-thru style box.. Full wrap-around side label. Contents unknown



LR-3 **.22 LONG RIFLE (MILITARY).** "SMOKELESS" Box of 100. Similar to LR-2 but slight font variations.



Misc.

LR-1



LR-2



LR-3



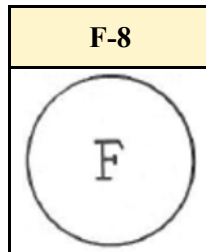
LR-4



FEDERAL

Misc.

In 1988 the Federal Cartridge Corp. of the USA exported their 22s into Canada. They updated their boxes to comply with the bilingual requirements of Canada.



LR-1 **.22 LONG RIFLE (HIGH VELOCITY). "HI-POWER".** Red box with white , black and gold printing. One-piece box with end flaps. "F-8" h/s on a brass case. Copper-plated bullet.



LR-2 **.22 LONG RIFLE (HIGH VELOCITY- HOLLOW POINT). "HI-POWER".** Red box with white , black and gold printing. One-piece box with end flaps. "F-8" h/s on a brass case. Copper-plated bullet.



LR-3 **.22 LONG RIFLE (SHOT). "HI-POWER- BIRD SHOT".** Red box with white , black and gold printing. One-piece box with end flaps. "F-8" h/s on a brass case. Copper-plated bullet.



F-4 **.22 LONG RIFLE (HIGH VELOCITY). "LIGHTNING".** Blue box with white and gold printing. One-piece box with end flaps. "F-8" h/s on a brass case. A red warning label has been added to the box to comply to the bilingual requirements of Canada.



Misc.

S-1



LR-1



LR-2



FIOCCHI

Misc.

Manufactured under contract by Canadian Industries Limited, Quebec, Canada.



S-1 **.22 SHORT.** White box with black and red printing. One piece box with top flap. Contents unknown



LR-1 **.22 LONG RIFLE.** White box with black and red printing. Large, one piece box with end flap. "GF-1" h/s on a brass case.. Copper-washed bullet with 3k. Yellow plastic tray with brown carrier.



LR-2 **.22 LONG RIFLE (HOLLOW POINT).** White box with black and red printing. Large, one piece box with end flap. Contents unknown



Box Side



GEVELOT of CANADA

1st Issues

S-1



L-1



L-2



LR-1



LR-2

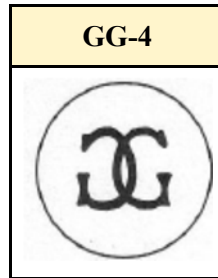


LR-3



1st Issues

In 1961 Gevelot opened an ammunition plant in -Saskatoon. The production of .22s was sometime after that date. Exact dates of manufacture is not known at this time but may be considered from 1962 to 1973. Boxes are label in French on one side and English on the other



- S-1 **.22 SHORT (HIGH VELOCITY).** Red and white box with blue and white printing. One -piece box with end flaps. "GG-4" h/s. Lead bullet. Variations noted:
- (a) Brass cases
 - (b) Nickeled plated cases noted on top.
- L-1 **.22 LONG (HIGH VELOCITY).** Green and white box with red and white printing. One -piece box with end flaps. "GG-4" h/s. Lead bullet. Code RF 26 on flap. Variations noted:
- (a) Brass cases.
 - (b) Nickel plated cases noted on top.
- L-1 **.22 LONG (MATCH).** "GRANDE PRECISION". Black and white box with red and white printing. One -piece box with end flaps. Contents unknown.
- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** Bright green and white box with red and white printing. One -piece box with end flaps. "GG-4" h/s. Lead bullet. Code R.F. 42 on flap. Variations noted:
- (a) Brass cases.
 - (b) Nickel plated cases noted on top.
- LR-2 **.22 LONG RIFLE (HOLLOW POINT).** Blue and white box with red and white printing. One-piece box with end flaps. "GG-4" h/s on a brass or nickel plated case. Lead bullet. Code R.F. 41 on flap. Variations noted:
- (a) Brass cases.
 - (b) Nickel plated cases noted on top.
- LR-3 **.22 LONG RIFLE (TARGET).** "MATCH". Black and white box with red and white printing. One-piece box with end flaps. "GG-4" h/s on a nickel plated case lead bullet.

2nd Issues

S-1



L-1



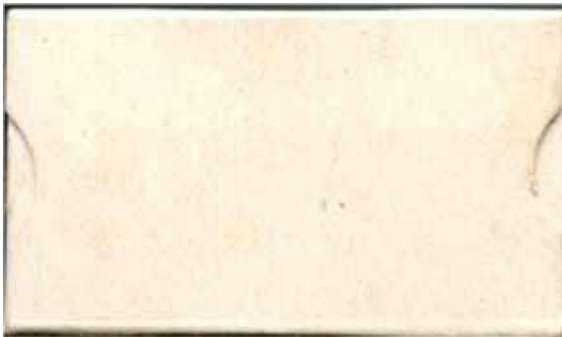
LR-1



LR-2



LR-3



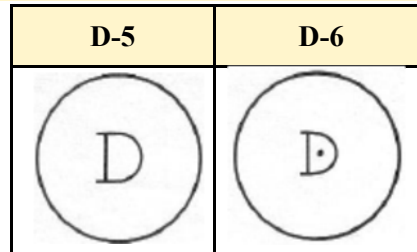
2nd Issues

Either in the late 1960s or early 1970s Gevelot redesigned their boxes. For some reason some of these boxes were produced in Mexico and are so marked on the bottom.

- S-1 **.22 SHORT (HIGH VELOCITY).** Brown box with red and gold printing. One-piece box with end flaps. Product code RF 91 on the inside of end flaps. "GG-4" h/s on a brass case. Lead bullet. Variations noted:
- (a) MADE IN CANADA on the bottom.
 - (b) MADE IN MEXICO on the bottom.
- L-1 **.22 LONG (HIGH VELOCITY).** Green box with red and gold printing. One-piece box with end flaps. Product code RF-92 on inside of end flaps. "GG-4" h/s on a brass case. Lead bullet. Variations noted:
- (a) MADE IN CANADA on the bottom.
 - (b) MADE IN MEXICO on the bottom..
- LR-1 **.22 LONG RIFLE: (HIGH VELOCITY).** Black box with red and gold printing. One-piece box. with end flaps. Product code RF' 93 on the inside of the end flaps. "GG-4" h/s on a brass case. Lead bullet. Variations noted:
- (a) MADE IN CANADA on the bottom.
 - (b) MADE IN MEXICO on the bottom.
- LR-2 **.22 LONG RIFLE (HOLLOW POINT).** Blue box with red and gold printing. One-piece box with end flaps. Product code RF 94 on the inside of the end flaps. "GG-4" h/s on a brass case. Lead bullet. Variations noted:
- (a) MADE IN CANADA on the bottom.
 - (b) MADE IN MEXICO on the bottom.
- LR-3 **.22 LONG RIFLE.** All white one piece box with end flaps. Nickel case with "GG-4" h/s. It is believed to be a special contract box for the Canadian military. in the late 1980s.

Note: An update states that all Gevelot of Canada .22s were produced by Winchester of Canada, and they never operated a plant in Canada.

1st Plastic Box Issues



Side View



S-1



L-1



LR-1



LR-2



LR-3



LR-4

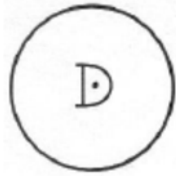



1st Plastic Box Issues

In 1976 I.V.I. took over the manufacture of .22s from I.C.I. They continued the plastic box issues but discontinued the paper box loadings. They retained the IMPERIAL brand on these boxes.

- S-1 **.22 SHORT (HIGH VELOCITY).** Dull gold label with black, white and red printing. Clear plastic box and lid. Brass cases. Copper washed lead bullets. Variations noted:
(a) "D-5" h/s
(b) "D-6" h/s.
- L-1 **.22 LONG (HIGH VELOCITY).** Dull gold label with black, white and red printing. Clear plastic box and lid. Brass cases. Copper washed lead bullets. Variations noted:
(a) "D-5" h/s
(b) "D-6" h/s.
- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** Dull gold label with black, white and red printing. Clear plastic box and lid. Brass cases. Copper washed lead bullets. Variations noted:
(a) "D-5" h/s
(b) "D-6" h/s.
- LR-2 **.22 LONG RIFLE (HOLLOW POINT).** Same as LR-1 except for the hollow point wording on the ends. Variations noted:
(a) "D-5" h/s
(b) "D-6" h/s.
- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY).** "TARGET" Yellow label with black, white and red printing. Clear plastic box and lid. Brass cases. Copper washed lead bullets. Variations noted:
(a) "D-5" h/s
(b) "D-6" h/s.
- LR-4 **.22 LONG RIFLE (MILITARY).** White label with black printing. Clear plastic box and lid. "D-6" h/s on a brass case. Copper washed lead bullets.

2nd Plastic Box Issues

D-6	IVI
	



S-1



L-1



LR-1



LR-2



2nd Plastic Box Issues

From 1984 until 1989 IVI used a new side label format. The first boxes used the "D-6" h/s until 1986 when the new IVI h/s was introduced. In late 1986 there was a labor strike thru early 1987. The result was very few boxes were made using the new IVI headstamp so they are somewhat rare.

- S-1 **.22 SHORT (HIGH VELOCITY).** "IMPERIAL" Green and black label with black, white and red printing. Clear plastic box and lid. Brass cases. Copper washed lead bullets. Variations noted:
- (a) "D-6" h/s
 - (b) "IVI" h/s.
- L-1 **.22 LONG (HIGH VELOCITY).** "IMPERIAL" Green and black label with black, white and red printing. Clear plastic box and lid. Brass cases. Copper washed lead bullets. Variations noted:
- (a) "D-6" h/s
 - (b) "IVI" h/s.
- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "IMPERIAL" Green and black label with black, white and red printing. Clear plastic box and lid. Brass cases. Copper washed lead bullets. Variations noted:
- (a) "D-6" h/s
 - (b) "IVI" h/s.
- LR-2 **.22 LONG RIFLE (HOLLOW POINT).** Same as LR-1 except for the hollow point wording on the ends. Variations noted:
- (a) "D-6" h/s
 - (b) "IVI" h/s.

2nd Plastic Box Issues

LR-3



LR-4



LR-5

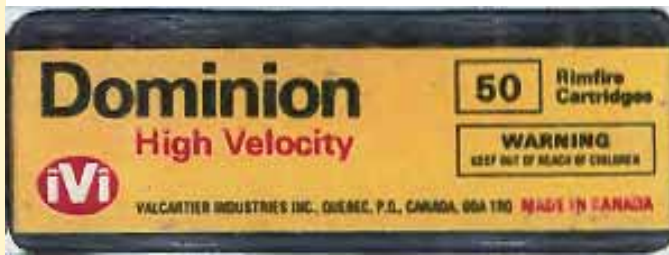


2nd Plastic Box Issues

- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY).** "TARGET" Green and black label with black, white and red printing. Clear plastic box and lid. Brass cases. Lead bullets. Variations noted:
- (a) "D-6" h/s
 - (b) "IVI" h/s.
- LR-4 **.22 LONG RIFLE (HYPER VELOCITY).** "LASER". Green and black label with red, black and white printing. Clear plastic box and lid. Brass case. Copper washed lead bullets.
- (a) "D-6" h/s
 - (b) "IVI" h/s.
- LR-5 **.22 LONG RIFLE (MILITARY).** White label with black printing.. Clear plastic box and lid. Brass cases. Copper washed lead bullets. Variations noted:
- (a) "D-6" h/s
 - (b) "IVI" h/s.

Dominion

LR-1



LR-2



Dominion

Made for sale in Australia but never delivered.

- LR-3 **.22 LONG RIFLE (HOLLOW POINT).** "HIGH VELOCITY " Orange and black label with black, white and red printing. Clear plastic box and lid."D-6" h/s on brass cases. Copper washed bullets.
- LR-4 **.22 LONG RIFLE (STANDARD VELOCITY).** "TARGET". Yellow and black label with red, black and white printing. Clear plastic box and lid.. "D-6" h/s on brass case. Copper washed lead bullets

Misc. Issues

S-1



LR-1



Misc. Issues

During the late 1970s Pragotrade, a importer, starting importing .22s from Czechoslovakia. The .22s were produced by Sellers &: Bellot and are sold under the brand name PRAGO. Their offices are in Toronto and Montreal.

Box Side



RE-2



S-1 **.22 SHORT (BLANK).** "PRAGO". Red and gold label with gold and black printing. Tin, two-piece, half-split can. Sealed with blue tape. Contents are unknown.

LR-1 **.22 LONG RIFLE.** "PRAGO". Blue box with blue, yellow and black printing. Large, one-piece box with end flaps. No product code. "RE-2" h/s on a brass case. Lead bullet.

WINDSOR. Issues

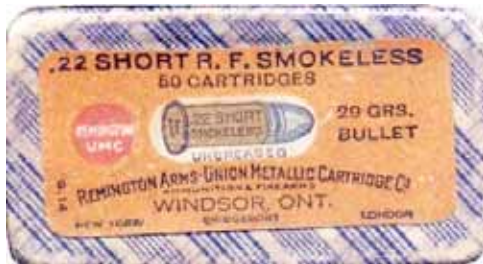
S-1



S-2



S-3



S-4



L-1



L-2



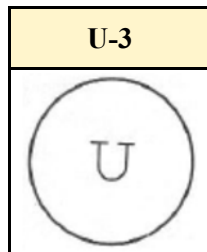
L-3



WINDSOR. Issues

During April, 1913, the Remington Arms and Ammunition Company opened an office and a manufacturing plant in Windsor, Ontario. Initially used for loading and distributing premade shotgun cases from their Bridgeport, Conn plant. Later on it was used to load and distribute empty primed .22 cases shipped from the Bridgeport plant.

The boxes were all two-piece and half-split with bilingual (English/Spanish) bottom labels. "U-3" h/s on a copper case. Lead bullets.



- S-1 **.22 SHORT.** "LESMOK." Buff box with red label. Black, red and white printing. C-10 on top label
- S-2 **.22 SHORT (HOLLOW POINT).** "LESMOK". Plaid box with blue label Black, red and white printing. C-12-A on top label.
- S-3 **.22 SHORT.** "SMOKELESS, UNGREASED". Plaid box with orange label. Black, red and white printing. C-14 on top label. Small red logo ball.
- S-4 **.22 SHORT.** "SMOKELESS, UNGREASED". Plaid box with orange label. Black, red and white printing. C-14 on top label. Large red logo ball.
- L-1 **.22 LONG.** "LESMOK". Black mottled box with red label. Black, red and white printing. C-15-A on top label.
- L-2 **.22 LONG (HOLLOW POINT).** "SMOKELESS". Black mottled box with buff label. Black, red and white printing. 18 on top label.
- L-3 **.22 LONG** "SMOKELESS, UNGREASED". Black mottled box with red label. Black, red and white printing. C-19 on top label.

WINDSOR. Issues

LR-1



LR-2



LR-3



WINDSOR. Issues

- LR-1 **.22 LONG RIFLE. "LESMOK".** Black mottled box with orange label. Black, red and white printing. C-20 on top label.
- LR-2 **.22 LONG RIFLE. "SMOKELESS".** Black mottled box with buff label. Black, red and white printing. C-21 on top label
- LR-3 **.22 LONG RIFLE (HOLLOW POINT). "SMOKELESS".** Plaid box with buff label. Black, red and white printing. 23 on top label.

IMPORT. Issues

S-1



S-2



S-3



L-1



LR-1



LR-2



LR-3



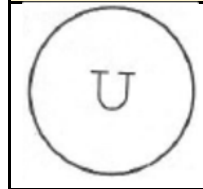
IMPORT. Issues

During the 1960's and early 1970s Remington imported a line of .22s that were made in Mexico by Aquila. The boxes have a warning in both English and French on the top to comply with Canada's bilingual requirements. These boxes were replaced by Remington's U.S.A. boxes which had bilingual side labels.

Box Side



U-3



- S-1 **.22 SHORT (HIGH VELOCITY). "HI-SPEED".** Red and white box with red, white and green printing. One-piece box with end flaps.. Product code 1022C on side. "U-3" h/s on a brass case. Brass plated lead bullet.
- S-2 **.22 SHORT (HIGH VELOCITY- HOLLOW POINT). "HI-SPEED"** Same as S-1 but hollow point wording on ends.. Product code 1122C on side.
- S-3 **.22 SHORT (STANDARD VELOCITY).** Green and white box with red, white and green printing. One-piece box with end flaps. Product code 5522C on side. "U-3" h/s on a brass case. Lead bullet.
- L-1 **.22 LONG (HIGH VELOCITY). "HI-SPEED".** Red and white box with red, white and green printing. One-piece box with end flaps.. Product code 1322C on side. "U-3" h/s on a brass case. Brass plated lead bullet.
- LR-1 **.22 LONG RIFLE (HIGH VELOCITY). "HI-SPEED".** Red and white box with red, white and green printing. One-piece box with end flaps.. Product code 1522C on side. "U-3" h/s on a brass case. Brass plated lead bullet.
- LR-2 **.22 LONG RIFLE (HIGH VELOCITY- HOLLOW POINT). "HI-SPEED"** Same as LR-1 but hollow point wording on ends.. Product code 1122C on side.
- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY).** Green and white box with red, white and green printing. One-piece box with end flaps. Product code 6122C on side. "U-3" h/s on a brass case. Lead bullet.



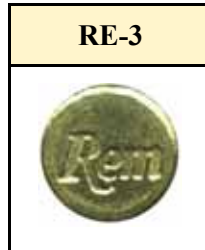
IMPORT. Issues

LR-1



IMPORT. Issues

During the 1980's Remington exported their standard USA line of .22s boxes which had bilingual Over- labels.

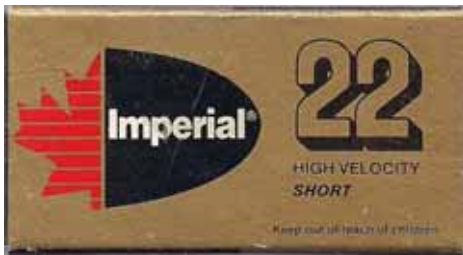


LR-1 **.22 LONG RIFLE (HYPER VELOCITY). "YELLOW JACKET 22".** Green and yellow box with white, yellow and black printing. One-piece box with end flaps. Product code 1722 on end. Green over-label with white printing. "RE-3" h/s on a brass case. Brass plated truncated bullet.



Imperial.

S-1



LR-1

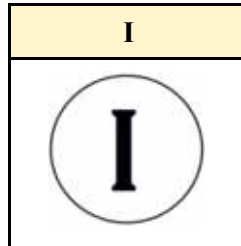


LR-2



Imperial.

Royal Canadian Cartridge and Munitions produces shotshells, .22-calibre rimfire rounds, and other small arms ammunition. It is a Canadian-owned company. "I" h/s indicates that these were made by ICI of England



S-1 **.22 SHORT. "HIGH VELOCITY"** Gold and black box with red, white and black printing. One piece box with end flaps. "I" h/s on a brass case.. Copper washed bullet



LR-1 **.22 LONG RIFLE . "HIGH VELOCITY"** Gold and black box with red, white and black printing. One piece box with end flaps. "I" h/s on a brass case. Copper washed bullet



LR-2 **.22 LONG RIFLE (HOLLOW POINT). "HIGH VELOCITY"** Gold and black box with red, white and black printing. One piece box with end flaps. "I" h/s on a brass case. Copper washed bullet



Imperial.

LR-1



LR-2

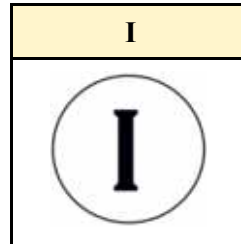


Inside of Flap is stamped



Imperial.

Royal Canadian Cartridge and Munitions
Made in Mexico



LR-1 **.22 LONG RIFLE . "HIGH VELOCITY"** Gold and black box with red, white and black printing. One piece box with end flaps. "I" h/s on a brass case. Copper washed bullet



LR-2 **.22 LONG RIFLE (HOLLOW POINT). "HIGH VELOCITY"** Gold and black box with red, white and black printing. One piece box with end flaps. "I" h/s on a brass case. Copper washed bullet

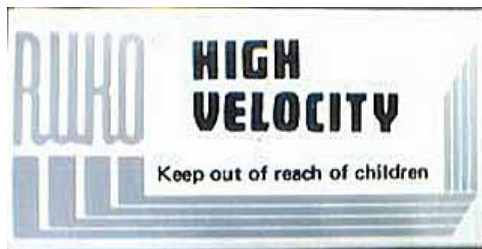


1986 and 1987 Ruko Issues

LR-1



LR-2



LR-3

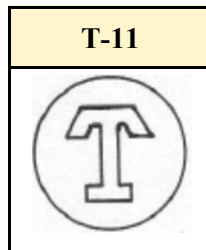
NO IMAGE
AVAILABLE

WMR-1



1986 and 1987 Ruko Issues

During 1986 Armscor of the Philippines established a company in Ontario to market their products. The first bilingual box was RUKO but was later changed to Armscor.



- LR-1 **.22 LONG RIFLE (HIGH VELOCITY). "RUKO".** White box with black and gray printing. One-piece box with end flaps. "T-11" h/s on a brass case. Brass plated bullet. 1986 issue.
- LR-2 **.22 LONG RIFLE (HIGH VELOCITY-HOLLOW POINT)). "RUKO".** Same as LR-1 except for hollow point wording on ends..
- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY– TARGET). "RUKO".** White box with black and gray printing. One-piece box with end flaps. "T-11" h/s on a brass case. Lead bullet. 1986 issue.
- WMR-1 **.22 WIN MAGNUM RIMFIRE (JACKET HOLLOW POINT). "RUKO".** White box with blue and black printing. One-piece box with end flaps. "T-11" h/s on a brass case. Jacketed hollow point bullet. 1989



1986 and 1987 Ruko Issues

LR-4



LR-4.5



LR-4.8



LR-5



1986 and 1987 Ruko Issues

- LR-4 **.22 LONG RIFLE (HIGH VELOCITY). "RUKO".** Black box with yellow, orange and red printing. One-piece box with end flaps. "T-11" h/s on a brass case. Brass plated bullet. 1987 issue.



- LR-4.5 **.22 LONG RIFLE (HIGH VELOCITY). "RUKO".** LR-4 box with white over-label with bar code printed on it.

- LR-4.7 **.22 LONG RIFLE (HIGH VELOCITY). "RUKO".** LR-4 box with English misprinted on French end with correction over-sticker in French.



Mis-print >>>

<<< With over-label

- LR-4.8 **.22 LONG RIFLE (HIGH VELOCITY). "RUKO".** Black box with yellow, orange and red printing. One-piece box with end flaps. 1989 issue



- LR-5 **.22 LONG RIFLE (HIGH VELOCITY-HOLLOW POINT). "RUKO".** Same as LR-4 except for hollow point wording on ends..

1986 and 1987 Ruko Issues

LR-6

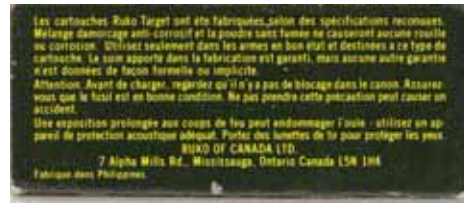


LR-6.3

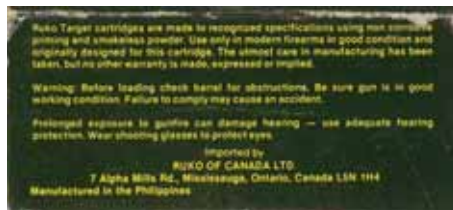


1986 and 1987 Ruko Issues

LR-6 **.22 LONG RIFLE (STANDARD VELOCITY– TARGET), "RUKO".** Black box with yellow, orange and red printing. One-piece box with end flaps. "T-11" h/s on a brass case. Lead bullet. 1986 issue.



LR-6.3 **.22 LONG RIFLE (STANDARD VELOCITY– TARGET), "RUKO".** Same as LR-6 but different sides and ends. 1987 issue.



1986 and 1987 Ruko Issues

LR-6.4

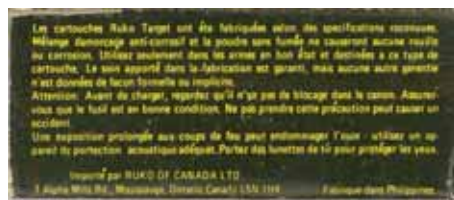
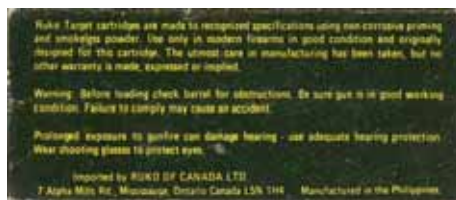


LR-6.5



1986 and 1987 Ruko Issues

LR-6.3 **.22 LONG RIFLE (STANDARD VELOCITY– TARGET). "RUKO".** Same as LR-6 but different sides and ends.



LR-6.5 **.22 LONG RIFLE (STANDARD VELOCITY– TARGET). "RUKO".** Same as LR-6 but different bottom with UPC.



1986 and 1987 Ruko Issues

WMR-2



WMR-3



WMR-4



1986 and 1987 Ruko Issues

WMR-2.22 WIN MAGNUM RIMFIRE (JSP). "RUKO". Black box with yellow, orange and red printing. One-piece box with end flaps. "T-11" h/s on a brass case. Jacketed soft point bullet. 1989



WMR-3.22 WIN MAGNUM RIMFIRE (JACKET HOLLOW POINT). "RUKO". Black box with yellow, orange and red printing. One-piece box with end flaps. "T-11" h/s on a brass case. Jacketed hollow point bullet. 1989

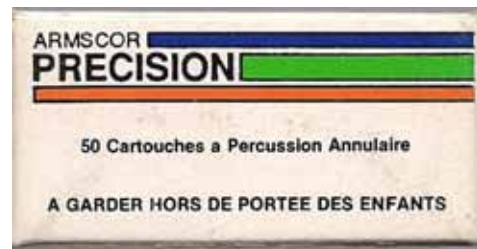


WMR-4.22 WIN MAGNUM RIMFIRE (MAGNUM) JSP. "RUKO". Black box with yellow, orange and red printing. One-piece box with end flaps. Bar code on bottom. "T-11" h/s on a brass case. Jacket soft point bullet. 1992

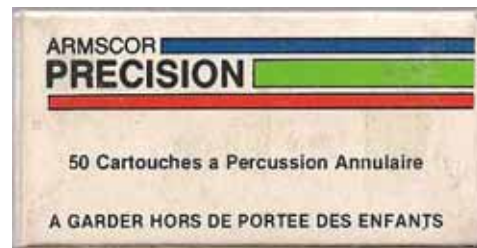


Armcor Precision Issues

LR-1



LR-2



LR-3



Arm Scor Precision Issues

LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** White box with black blue, green and orange printing. One-piece box with end flaps. "T-11" h/s on a brass case. lead bullet. 1989



LR-2 **.22 LONG RIFLE (HIGH VELOCITY– HOLLOW POINT).** Same as LR-1 except for hollow point wording on ends. 1989



LR-3 **.22 LONG RIFLE (HIGH VELOCITY– HOLLOW POINT).** White box with black and orange printing. One-piece box with end flaps. "T-11" h/s on a brass case. lead bullet. Imported from Philippines.



Misc. Issues

LR-1



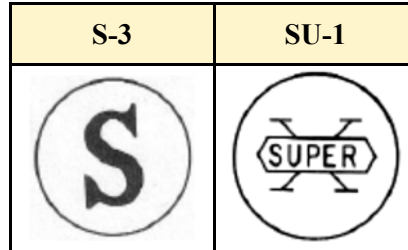
Reverse Side



SIMPSON-SEARS

Misc. Issues

During the 1970s Simpsons-Sears had one box private label for them, probably by Winchester of Canada. Exact dates are not known at this time.



- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "XTRA RANGE". White box with red and black printing. One-piece box with end flaps. Catalog code No. 56663 on the ends. "S-3" h/s on a brass case. Lead bullets with 2K,IS. The reverse side of the box is printed in French.
- (a) "S-3" h/s
 - (b) "SU-1" h/s

1965 Winchester-Western Issues

S-1



S-2



S-3



WINCHESTER of CANADA

1965 Winchester-Western Issues

In 1961 Olin Corp. took over the H.W Cooley Machine and Arms Co. of Toronto. In approximately 1965 Winchester started producing 22s there. The styling was based on those used in the U.S.A.

Box Bottom



SU-1	2-1	W-3

- S-1 **.22 SHORT (HIGH VELOCITY). "SUPER-X"**. Yellow and white box with red and black printing. One-piece box with end flaps. Product code SX22S on ends. "SU-1" h/s on a brass case. Copper washed lead bullets.



- S-2 **.22 SHORT (HIGH VELOCITY- HOLLOW POINT). "SUPER-X"**. Same as S-1 except for hollow point wording on the ends. Product code SX22SH on the ends.

- S-3 **.22 SHORT (STANDARD VELOCITY) "X-PERT"**. Yellow and white box with red and black printing. One-piece box with end flaps. "2-1" h/s on a brass case. Lead bullet.



WINCHESTER of CANADA

1965 Winchester-Western Issues

L-1



L-2



LR-1



LR-2



LR-3



LR-4



1965 Winchester-Western Issues

- L-1 **.22 LONG (HIGH VELOCITY). "SUPER-X".** Yellow and white box with red and black printing. One-piece box with end flaps. Product code SX22L on the ends. "SU-1" h/s on a brass case. Copper washed lead bullet.



- L-2 **.22 LONG (HIGH VELOCITY). "SUPER-X".** Yellow and white box with red and black printing. One-piece box with end flaps. Product code X22L on the ends. Box is different from regular production box. May be a prototype.



- LR-1 **.22 LONG RIFLE (HIGH VELOCITY). "SUPER-X"** Yellow and white box with red and black printing. One-piece box with end flaps. Product code SX22LR on the ends. "SU-1" h/s on a brass case. Copper washed lead bullet.



- LR-2 **.22 LONG RIFLE (HOLLOW POINT). "SUPER-X"** Same as LR-1 except for hollow point wording on the ends. Product code SX22LRH on the ends.



- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY). "X-PERT".** Yellow and white box with red and black printing. One-piece Box with end flaps. Product code XP22LR on the ends. Lead bullets. Variations noted:

- (a) Brass cases.
- (b) Nickel washed brass cases .



- LR-4 **.22 LONG RIFLE (TARGET). "MARK III".** Yellow and white box with red and black printing. One-piece box with end flaps. Product code SM22LR on ends. Contents are unknown.



1971 Winchester Issues

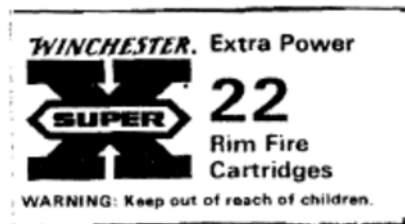
S-1



LR-1



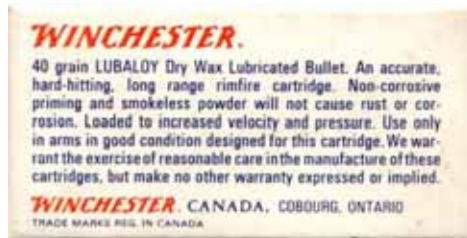
LR-2



1971 Winchester Issues

In 1971 Winchester of the U.S.A. redesigned their boxes. Winchester of Canada also used this design.

Box Bottom



S-1 **.22 SHORT (HIGH VELOCITY).** "SUPER-X". White box with red and blue printing. One-piece box with end flaps. Product code SX22S on the ends. "SU-1" h/s on a brass case. Copper washed lead bullet.

LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "SUPER-X". White box with red and blue printing. One-piece box with end flaps. Product code SX22LR on the ends. "SU-1" h/s on a brass case. Copper washed lead bullet.



LR-2 **.22 LONG RIFLE (HOLLOW POINT).** "SUPER-X". Same as LR-1 except for hollow point wording on the ends. Product code SX22LRH on the ends.

WINCHESTER of CANADA

1971 Plastic Box Issues

LR-1



LR-2



LR-3



LR-3 Insert Back



WRA-3

1971 Plastic Box Issues

- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "EXTRA POWER". White insert with red and blue printing. Red tint plastic box with a clear lid. Contents are unknown. Product code SX 22LR1 on top.
- LR-2 **.22LONG RIFLE (HOLLOW POINT).** "EXTRA POWER". Same as LR-1 except for hollow point wording on the top. Product code SX 22LRHI on the top.
- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY).** "T-22". White insert with red, white and blue printing. Red tint plastic box. with a clear lid. Product code WT 22LRL on the top. "W-3"1 h/s on a brass case. Lead bullet.

1972 Issues

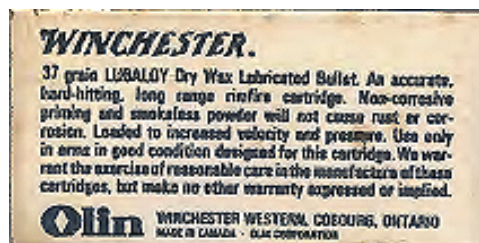
S-1



LR-1



LR-2



1972 Issues

Winchester Super-x "EXTRA POWER". Large yellow "X". Produced in Cobourg, Ontario

- S-1 **.22 SHORT (HIGH VELOCITY-HOLLOW POINT).** "SUPER-X, EXTRA POWER". White box with yellow and black printing. One-piece box with end flaps. White folded tray. Product code SX22SH on the ends. Both ends same. "SU-1" h/s on a brass case. Lubaloy coated bullet



- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "SUPER-X, EXTRA POWER". White box with yellow and black printing. One-piece box with end flaps. White folded tray. Product code SX22LR on the ends. . Both ends same. "SU-1" h/s on a brass case. Lubaloy coated bullet



- LR-1 **.22 LONG RIFLE (HIGH VELOCITY- HOLLOW POINT).** "SUPER-X, EXTRA POWER". White box with yellow and black printing. One-piece box with end flaps. White folded tray. Product code SX22LRH on the ends. . Both ends same. "SU-1" h/s on a brass case. Lubaloy coated bullet



1973 Issues

S-1



S-2



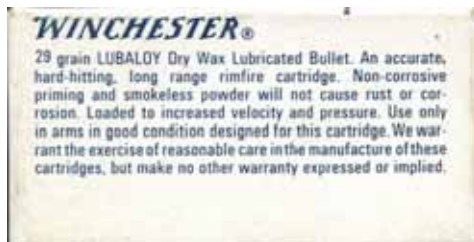
L-1



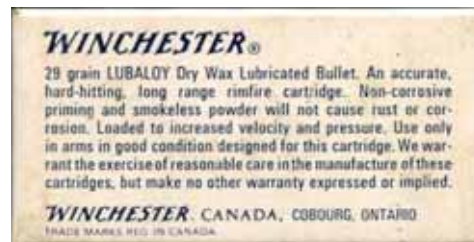
1973 Issues

Approximately 1973 Winchester modified the 1971 box in order to have the warning on top in both French and English.

"A" Bottom



"B" Bottom



- S-1 **.22 SHORT (HIGH VELOCITY). "SUPER-X".** White box with red and black printing. One-piece box with end flaps. Product code SX22S on the ends. "SU-1" h/s on a brass case. Lead bullet Variations noted:
- (a) "A" bottom.
 - (b) "B" Bottom.



- S-2 **.22 SHORT (HOLLOW POINT). "SUPER-X".** Same as S-1 except for hollow point wording on the ends. Product code SX22SH on the ends. "B" bottom.



- L-1 **.22 LONG (HIGH VELOCITY). "SUPER-X".** White box with red and black printing. One-piece box with end flaps. Product code SX22L on ends. "SU-1" h/s on a brass case. Copper washed lead bullet. Variations noted:
- (a) "A" bottom.
 - (b) "B" Bottom.



1973 Issues

LR-1



LR-2



LR-3



1973 Issues

LR-1 **.22 LONG RIFLE (HIGH VELOCITY). "SUPER-X"**. White box with red and black printing. One-piece box with end flaps. Product code SX22LR on the ends. "SU-1" h/s on a brass case. Copper washed lead bullet. "B" bottom.



LR-2 **.22 LONG RIFLE (HOLLOW POINT). "SUPER-X"**. Same as LR-1 except for hollow point wording on the ends. Product code SX22 LRH on the ends. "A" bottom.



LR-3 **.22 LONG RIFLE (DYNAPOINT). "SUPER-X"**. Same as LR-2 except for a different callout of bullets on top and ends. Product code SX22LRD on the ends. "A" bottom.



1978 Promotion Issues

LR-1


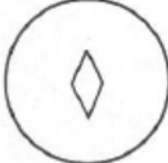




LR-2



1978 Promotion Issues

Mixed h/s lots from 500 rd. cartons stamped "E" after T22. This ammo was all loaded in 1978 as a promotion deal to use up left overs from "KK80" Mauser contract according to info from Winchester plant in Cobourg, ONT. Canada.

SU-1	2-1	W-3	2-25
			

LR-1 **.22 LONG RIFLE (STANDARD VELOCITY). "T-22".** White box with red and black printing. One-piece box with end flaps. Product code missing from this box. "2-1" h/s on a brass case. Lead bullet. "A" bottom markings have been moved to the side. Both cardboard and plastic trays noted. 1971

TER.



LR-2 **.22 LONG RIFLE (STANDARD VELOCITY). "T-22".** Same as LR-4 except Registered mark is blue. On top and ends. 1974-1978

TER.



H/S	Date & Desc.
W-3	1974 Cannelured case
W-3	1977 Cannelured case Red plastic tray
Mixed H/S W-3 & 2-25	1977 Cannelured case Orange plastic tray
2.25	1978 No Cannelured case Red plastic tray
Mixed H/S W-3 & SU-1	1978 Cannelured case Clear plastic tray
Mixed H/S W-3 & SU-1 & 2-25	1978 Cannelured case Clear plastic tray / Orange tray w/ W-3 h/s
W-3	1978 Cannelured case Clear plastic tray

Import Issues

CB-1



CB-1 Bottom



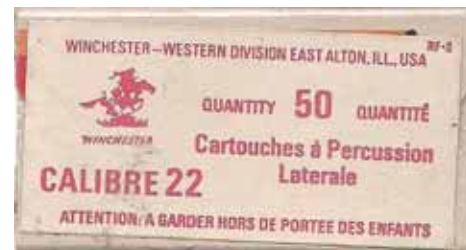
L-1



LR-1



LR-2



Import Issues

During the time after Winchester closed their Cooney .22 plant in the early 1980 they imported .22s from the U.S.A. To provide for the bilingual requirements of Canada labels were added to the top. Even back in the 1970's some boxes from the U.S.A. also had labels added.

CB-1 **.22 CB SHORT.** 100 round box with two 50 rd boxes inside. White box with red and dark blue printing. White over-label with red printing. Product code WW22CBS on end. "W-3" h/s and a brass case. Lead bullet.



L-1 **.22 LONG (HIGH VELOCITY).** "SUPER_X" White box with red, orange and black printing. One-piece box with end flaps. Product code X22L on ends. White label with red printing added.



LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "WILDCAT" White box with red, orange and black printing. One-piece box with end flaps. This is a standard 1982 issue. White label with red printing added.

LR-2 **.22 LONG RIFLE (TARGET).** "T-22". White box with red, orange and black printing. One-piece box with end flaps. White label with red printing added. Product code XT22LR.



Import Issues

LR-3



LR-3.5



LR-4



LR-4.5



Import Issues

LR-3 **.22 LONG RIFLE (MATCH). "MARK III".** Gold box with red and black printing. White over label in red ink.



LR-3.5 **.22 LONG RIFLE (DUMMY). "MARK III".** Same as LR-3 except dummy cartridges.

LR-4 **.22 LONG RIFLE (MATCH). "SUPER MATCH".** Yellow and white box with white, red and black printing. White over label in red ink.



LR-4.5 **.22 LONG RIFLE (DUMMY). "SUPER MATCH".** Same as LR-4 except dummy cartridges.

Import Issues

LR-5



LR-6



LR-7



Import Issues

LR-5 **.22 LONG RIFLE (HIGH VELOCITY).** "SPORTCO SUPERFAST". White box with red, black and yellow printing. White over-label with red printing.. E2529 on bottom. Exported by Winchester of Australia.



LR-6 **.22 LONG RIFLE (ULTRA VELOCITY).** "XPEDITER" This is a standard WINCHESTER-WESTERN 1980 issue with a white label with red printing added.



LR-7 **.22 LONG (SHOT).** "SUPER_X" White box with red, orange and black printing. One-piece box with end flaps. Product code X22LRS on ends. White label with red printing added.



Import Issues

WMR-1



WMR-2



WINCHESTER of CANADA

Import Issues

WMR-1 **.22 WIN. MAGNUM RIMFIRE. "SUPER-SPEED".** Yellow box with red, white and black printing. One-piece box with end flaps. Product code SS22WR1 on end. Red over-sticker stating:

NOTICE

The demand being insufficient to warrant production these cartridges are imported for the convenience of the customer.

SOLD BY

CANADIAN INDUSTRIES LIMITED

Montreal

Canada



WMR-2 **.22 WIN. MAGNUM RIMFIRE (HOLLOW POINT). "SUPER-SPEED".** Yellow box with red, white and black printing. One-piece box with end flaps. Product code SS22WMR on end. Red over-sticker like on WMR-1.:



East Alton Issues

S-1



S-2



L-1



East Alton Issues

Approximately 1982 Winchester of the U.S.A. started producing .22s at their East, Alton, Ill. plant for export to Canada. This is a bilingual printed box and it has a special product code.

"A" Bottom



"B" Bottom



- S-1 **.22 SHORT (HIGH VELOCITY), "SUPER-X"**. White box with red and black printing. One-piece box with end flaps. Product code CX22S on the ends. "SU-1" h/s on a brass case. Copper washed lead bullets. 1980. Variations noted:
- (a) "A" bottom.
 - (b) "B" bottom.



- S-2 **.22 SHORT (HIGH VELOCITY- HOLLOW POINT), "SUPER-X"**. Same as S-1 except for hollow point wording on the ends. Product code CX22SH on the ends. 1980. Variations noted:
- (a) "A" bottom.
 - (b) "B" bottom.



- L-1 **.22 LONG (HIGH VELOCITY), "SUPER-X"**. White box with red and black printing. One-piece box with end flaps. Product code CX22L on the ends. "SU-1" h/s on a brass case. Copper washed lead bullets. 1980. Variations noted:
- (a) "A" bottom.
 - (b) "B" bottom.



East Alton Issues

LR-1



LR-2



LR-3



East Alton Issues

- LR-1 **.22 LONG RIFLE (HIGH VELOCITY). "SUPER-X".** White box with red and black printing. One-piece box with end flaps. Product code CX22LR on the ends. "SU-1" h/s on a brass case. Copper washed lead bullets. Variations noted:
- (a) "A" bottom.
 - (b) "B" bottom.



- LR-2 **.22 LONG RIFLE (HIGH VELOCITY- HOLLOW POINT). "SUPER-X".** Same as LR-1 except for hollow point wording on the ends. Product code CX22LRH on the ends. Variations noted:
- (a) "A" bottom.
 - (b) "B" bottom.



- LR-3 **.22 LONG RIFLE (STANDARD VELOCITY). "T-22".** White box with red and black printing. One-piece box with end flaps. Product code CXT22LR on the ends. "W-3" h/s on a brass case. Lead bullets. Variations noted
- (a) "A" bottom.
 - (b) "B" bottom.

East Alton Issues

WMR-1



WMR-2



East Alton Issues

WMR-1 **.22 WIN. RIMFIRE MAGNUM. "SUPER-X"**. White box with red and black printing. One-piece box with end flaps. Product code CX22MR1 on the ends. "SU-1" h/s on a brass case. Full metal jacketed bullets. 1980. Variations noted:

- (a) "A" bottom.
- (b) "B" bottom.



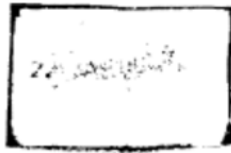
WMR-2 **.22 WIN. RIMFIRE MAGNUM (HOLLOW POINT). "SUPER-X"**. Same as WMR-1 except for the hollow point wording on the ends. Product code CX22WMR on the ends. 1987. Variations noted:

- (a) "A" bottom.
- (b) "B" bottom.

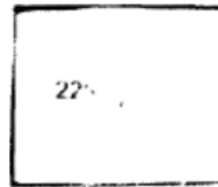


Unclassified Misc.

S-2 End



LR-1 End



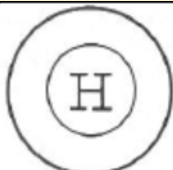


LR-2



LR-3



Unclassified Misc.

H-11	2-48	W-3
		

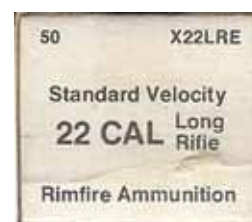
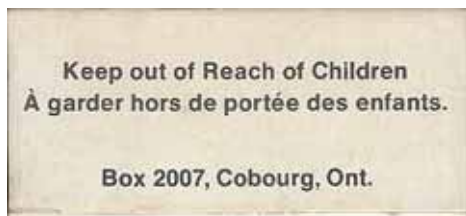
S-1 **.22 SHORT.** White box with black printing. One-piece box with end flaps. "H-11" h/s on a brass case. Lead bullet. The only printing on the box is .22 CAL. SHORT on the ends.

LR-1 **.22 LONG RIFLE.** Same as S-1 except for long rifle loading.

LR-2 **.22 LONG RIFLE.** White box with black printing. One-piece box with end flaps. "2-48" h/s on a brass case. Lead bullet. This is a close out of the contract for D.W.M.. .. Product code X22LRE on ends. 1979

NOTE

These were loaded by Winchester Canada to use left over cases from the "Mauser KK80" contract. The cases were made in the USA but loaded in Canada

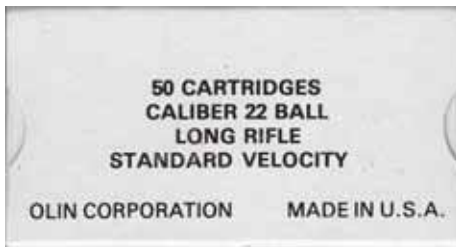


LR-3 **.22 LONG RIFLE (MILITARY).** "PROPERTY OF D.N.D.". White box with black printing. One-piece box with end flaps. "W-3" h/s on a brass case. Lead bullet. Other side of box reads 1305 21 869 0353-A086.

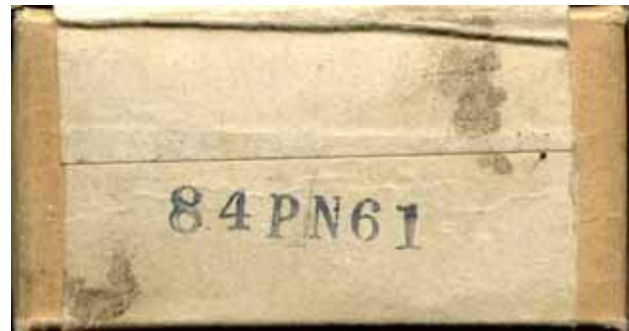


Unclassified Misc.

LR-3.5

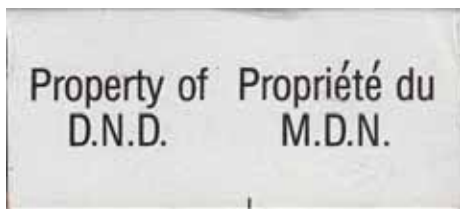


LR-4



Unclassified Misc.

LR-3.5 **.22 LONG RIFLE (MILITARY)**. "PROPERTY OF D.N.D.". White box with black printing. One-piece box with end flaps. Front has both English and French. "W-3" h/s on brass case. Lead bullets.



LR-4 **.22 LONG RIFLE (POWER LOADS)**. Kraft colored two piece box with white wrap-around label in black ink. "W-3" h/s Red-tipped, rose-crimped case. Top reads:

"100 Red Power Loads"
FOR SPECIAL MAX
Manufactured for
OMARK INDUSTRIES LTD
GUELPH ONTARIO CANADA



Misc.

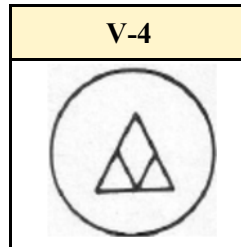
LR-1



WORLD FAMOUS SALES

Misc.

During the late 1970s, or early 1980s, this company imported at least one .22 box. The single box noted was produced by Goradze of Yugoslavia. The bottom of the box is marked: IMPORTED BY WORLD FAMOUS SALES OF CANADA INC. WILLOWDALE, ONTARIO M2H 2S6.



LR-1 **.22 LONG RIFLE (STANDARD VELOCITY).** Black, red and white box with red and white printing. Large, one-piece box with end flaps. "V-4" h/s on a brass case. Lead bullets with 2K,LS.

X L EXPLOSIVES

Misc.

LR-1



LR-2



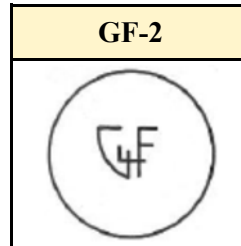
X L EXPLOSIVES

XLE-1

X L EXPLOSIVES

Misc.

This company packaged .22s imported from Italy and sold them under their own private label. The .22s were produced by Fiocchi. Dates of sales are not known at this time.



- LR-1 **.22 LONG RIFLE (HIGH VELOCITY).** "SUPER SONIC". White label with red printing. Large, blue, one-piece box with end flaps. "GF-2" h/s on a nickel washed brass case. Lead bullets with copper washing with 2K,1S. Bottom of box marked No. 307.
- LR-2 **.22 LNG RIFLE (HIGH VELOCITY-HOLLOW POINT).** "SUPER SONIC". Same as LR-1, except for hollow point wording on the top label. Bottom marked No. 308.